



# Synchronous-Buck Power Stage

Check for Samples: UCD74106

## **FEATURES**

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- Fully Integrated Power Switches With Drivers for Single and Multiphase Synchronous Buck Converters
- Full Compatibility With TI Fusion Digital Power Supply Controllers, (UCD91xx and UCD92xx Families)
- Compatible With Analog Domain Controllers
  - Wide Input Voltage Range:
    - 4.5 V to 18 V
    - Operational Down to 2.2-V Input With an External Bias Supply
- Up to 6-A Output Current
- Operational to 2-MHz Switching Frequency
- Current Limit With Current Limit Flag
- Onboard Regulated 6-V Driver Supply From VIN
- Thermal Protection and Monitoring

## **APPLICATIONS**

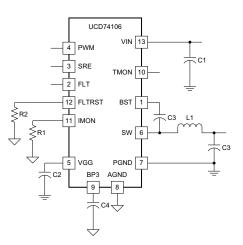
- Digitally-Controlled Synchronous-Buck Power Stage for Single and Multi-Phase Applications
- High Efficiency Small Size Regulators for Desktop, Server, Telecom and Notebook Applications
- Synchronous-Buck Power Stages

# DESCRIPTION

The UCD74106 is a complete power system ready to drive a buck power supply (Figure 1). High-side MOSFETs, low-side MOSFETs, drivers, current sensing circuitry and necessary protection functions are all integrated into one monolithic solution to facilitate minimum size and maximum efficiency. Driver circuits provide high charge and discharge current for the high-side NMOS switch and the low-side NMOS synchronous rectifier in a synchronous buck circuit. The MOSFET gates are driven to 6.25 V by an internally regulated V<sub>GG</sub> supply. The internal V<sub>GG</sub> regulator can be disabled to permit the user to supply an independent gate drive voltage. This flexibility allows a wide power conversion input voltage Lockout (UVLO) logic insures V<sub>GG</sub> is good before allowing chip operation.

A drive logic block allows operation in one of two modes. In synchronous mode, the logic block uses the PWM signal to control both the high-side and lowside gate drive signals. Dead time is optimized to prevent cross conduction. The synchronous rectifier enable (SRE) pin controls whether or not the low-side FET is turned on when the PWM signal is low.

## **Simplified Application Diagram**





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# **DESCRIPTION (CONT.)**

On-board current sense amplifiers monitor the current to safeguard the power stage from sudden high current loads. In the event of an over-current fault, the output power stage is turned off and the Fault Flag (FLT) is asserted to alert the controller.

Output current is measured and monitored by a precision integrated current sense element. This method provides an accuracy of  $\pm 5\%$ . The amplified signal is available for use by the controller on the IMON pin. The IMON pin has a positive offset so that both positive (sourcing) and negative (sinking) current can be sensed.

If the die temperature exceeds 150°C, the temperature sensor initiates a thermal shutdown that halts output switching and sets the FLT flag. Normal operation resumes when the die temperature falls below the thermal hysteresis band and the Fault Flag is re-set by the controller.



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

OPERATING TEMPERATURE RANGE, T <sub>A</sub>	PIN COUNT	ORDERABLE PART NUMBER	SUPPLY	PACKAGE	TOP SIDE MARKING
-40°C to 125°C	12 nin	UCD74106RGMR	Reel of 2500	QFN	UCD74106
-40 0 10 125 0	13-pin	UCD74106RGMT	Reel of 250	QEN	00074106

## Table 1. ORDERING INFORMATION

# ABSOLUTE MAXIMUM RATINGS<sup>(1)</sup>

over operating free-air temperature range (unless otherwise noted)

		MIN	MAX	UNIT
Supply voltage, VIN		-0.3	20	
	DC	-0.3	SW + 7	
Boot voltage, BST	AC <sup>(2)</sup>		34	
Gate supply voltage, VGG		-0.3	7	V
Outlink wells we OW	DC	-2	VIN + 1	
Switch voltage, SW	AC <sup>(2)</sup>		34	
Analog outputs, TMON, IMON		-0.3	3.6	
Digital I/O's, PWM, SRE, FLT, FLTRST		-0.3	5.5	V
Junction temperature, T <sub>J</sub>		-55	150	*0
Storage temperature, T <sub>stg</sub>		-65	150	°C
ESD rating, Human Body Model (HBM)			2000	14
ESD rating, Charged Device Model (CDM)			500	V
Lead temperature	Reflow soldering, 10 sec		300	°C

(1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other condition beyond those indicated is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability. All voltages are with respect to GND. Currents are positive into, negative out of the specified terminal. Consult company packaging information for thermal limitations and considerations of packages.

(2) AC levels are limited to within 5 ns.

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# THERMAL INFORMATION

		UCD74106	
	THERMAL METRIC <sup>(1)</sup>	RGM	UNITS
		13 PINS	
θ <sub>JA</sub>	Junction-to-ambient thermal resistance <sup>(2)</sup>	70.2	
θ <sub>JCtop</sub>	Junction-to-case (top) thermal resistance <sup>(3)</sup>	47.3	
θ <sub>JB</sub>	Junction-to-board thermal resistance <sup>(4)</sup>	11.0	°C/W
ΨJT	Junction-to-top characterization parameter <sup>(5)</sup>	0.9	-C/W
Ψјв	Junction-to-board characterization parameter <sup>(6)</sup>	11.0	
θ <sub>JCbot</sub>	Junction-to-case (bottom) thermal resistance <sup>(7)</sup>	0.9	

For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, SPRA953. (1)

The junction-to-ambient thermal resistance under natural convection is obtained in a simulation on a JEDEC-standard, high-K board, as (2) specified in JESD51-7, in an environment described in JESD51-2a.

(3) The junction-to-case (top) thermal resistance is obtained by simulating a cold plate test on the package top. No specific JEDECstandard test exists, but a close description can be found in the ANSI SEMI standard G30-88.

(4) The junction-to-board thermal resistance is obtained by simulating in an environment with a ring cold plate fixture to control the PCB temperature, as described in JESD51-8.

The junction-to-top characterization parameter,  $\psi_{JT}$ , estimates the junction temperature of a device in a real system and is extracted (5)

from the simulation data for obtaining  $\theta_{JA}$ , using a procedure described in JESD51-2a (sections 6 and 7). The junction-to-board characterization parameter,  $\psi_{JB}$ , estimates the junction temperature of a device in a real system and is extracted (6) from the simulation data for obtaining  $\theta_{JA}$ , using a procedure described in JESD51-2a (sections 6 and 7).

The junction-to-case (bottom) thermal resistance is obtained by simulating a cold plate test on the exposed (power) pad. No specific (7) JEDEC standard test exists, but a close description can be found in the ANSI SEMI standard G30-88.

# **RECOMMENDED OPERATING CONDITIONS**

over operating free-air temperature range (unless otherwise noted)

			MIN	TYP	MAX	UNIT
$V_{\text{IN}}$	Power input voltage	Internally generated VGG	4.5	12	18	
		Externally supplied VGG	2.2	12	18	V
V <sub>G</sub> G			4.5	6.2		·
$T_J$	T <sub>J</sub> Operating junction temperature range		-40		125	۰C



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# **ELECTRICAL CHARACTERISTICS**

 $V_{IN}$  = 12 V; 1 µF from BP3 to GND, 0.22 µF from BST to SW, 4.7 µF from VGG to PGND,  $T_A = T_J = -40^{\circ}$ C to 125°C (unless otherwise noted).

PARAM	IETER	TEST CONDITION	MIN	TYP	MAX	UNITS
Supply		· · · · ·				
	Supply current	Outputs not switching, $V_{IN}$ = 2.2 V, $V_{GG}$ = 5 V		4		
	Supply current	Outputs not switching, $V_{IN} = 12 V$ ,		4		mA
Gate Dr	ive Under Voltage Lockout					
	VGG UVLO ON	BP3 rising		4.0		V
	VGG UVLO OFF	BP3 falling		3.8		V
	VGG UVLO hysteresis			200		mV
VGG Si	upply Generator					
	VGG	V <sub>IN</sub> = 7 to 14 V	5.2	6.25	6.8	V
	VGG drop out	$V_{IN}$ = 4.5 to 7 V, $I_{VGG}$ < 20 mA			200	mV
BP3 Su	pply Voltage					
	BP3	$I_{DD} = 0$ to 10 mA	3.15	3.3	3.45	V
Input Si	ignal (PWM, SRE)					
V <sub>IH</sub>	Positive-going input threshold voltage				2.3	
V <sub>IL</sub>	Negative-going input threshold voltage		1			V
	Tristate condition		1.4		1.9	
t <sub>HLD_R</sub>	3-state hold-off time	V <sub>PWM</sub> = 1.65 V			200	ns
	I <sub>PWM</sub> input current	V <sub>PWM</sub> = 5.0 V		250		
		V <sub>PWM</sub> = 3.3 V		165		
		V <sub>PWM</sub> = 0 V		-165		
	I <sub>SRE</sub> input current	V <sub>SRE</sub> = 5.0 V		1		μA
		V <sub>SRE</sub> = 3.3 V		1		
		V <sub>SRE</sub> = 0 V		1		



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# **ELECTRICAL CHARACTERISTICS (continued)**

 $V_{IN}$  = 12 V; 1 µF from BP3 to GND, 0.22 µF from BST to SW, 4.7 µF from VGG to PGND,  $T_A = T_J = -40^{\circ}$ C to 125°C (unless otherwise noted).

PARA	<b>NETER</b>	TEST CONDITION	MIN	TYP	MAX	UNITS
FAULT	Flag (FLT)					
FLT	Output high level	I <sub>OH</sub> = 500 μA	2.7			V
	Output low level	I <sub>OL</sub> = 500 μA			0.6	V
Curren	t Limit	· · · · · ·				
	Over current threshold	PWM frequency = 1 MHz, $V_{IN}$ = 12 V, $V_{OUT}$ = 1.2 V	6.7	7.5	8.2	А
Curren	t Sense Amplifier	· · · · · ·				
	Gain <sup>(1)</sup>	$I_{MON}/I_{SW}$ , $0.3 \le V(I_{MON}) \le 1.3 V$	4.106	4.322	4.538	μA/A
	Zero amp load offset	$0 \le V(I_{MON}) \le 3.1 \text{ V}, \text{ R}_{IMON} = 22.6 \text{ k}\Omega$		22.1		μA
	Thermal Sense	· · · · · ·				
	Thermal shutdown <sup>(1)</sup>			155		°C
	Thermal shutdown hysteresis <sup>(1)</sup>			30		
	Temperature sense T <sup>(1)</sup>	Gain		10		mV/°C
	Temperature sense T offset	$T_J = 25 \text{ °C}, -100 \ \mu\text{A} \le I_{TMON} \le 100 \ \mu\text{A}$		750		mV
	POWER Drive Train					
	Propagation delay from PWM to switch node going high <sup>(1)</sup>			20		
	High-side MOSFET turn on – dead Time <sup>(1)</sup>		3	5	15	ns
	Low-side MOSFET turn on – dead time <sup>(1)</sup>		3	7	15	
	Min PWM pulse width <sup>(1)</sup>			20 <sup>(2)</sup>		

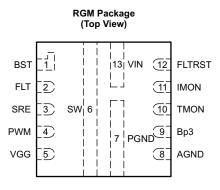
(1) As designed and characterized, not fully tested in production.
(2) There is no inherent limit on the minimum pulse width. Depending on the board layout, partial enhancement of the high-side FET may be observed for shorter pulse widths.

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## **DEVICE INFORMATION**



### **BLOCK DIAGRAM**

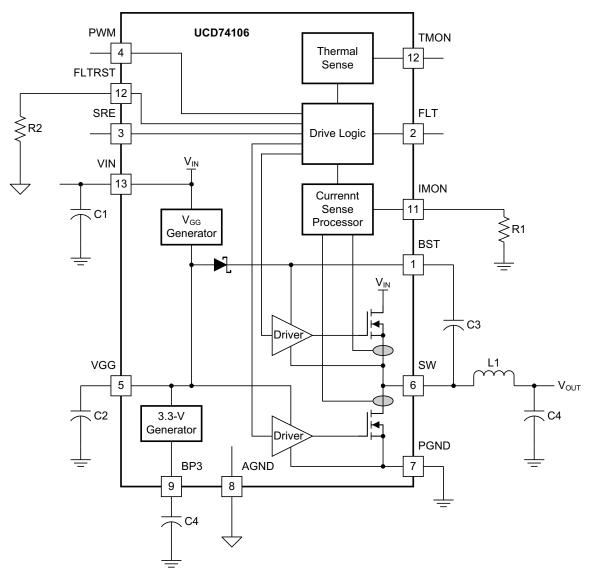


Figure 1. Typical Block Diagram

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### **TERMINAL FUNCTIONS**

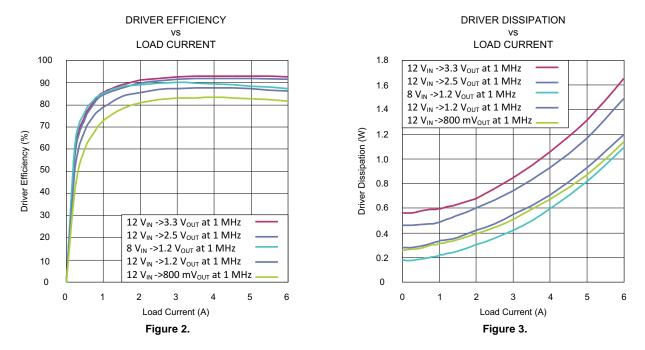
TERMINAL		1/2	FUNCTION
NAME	NO.	I/O	FUNCTION
PWM	4	I	20-kΩ input capable of accepting 3.3-V or 5-V logic level signals up to 2 MHz. A Schmitt trigger input comparator desensitizes this pin from external noise. This pin controls the state of the high-side MOSFET and the low-side MOSFET when SRE is high. When PWM is in HiZ state the output power stage is turned off within 200 ns.
SRE	3	I	Synchronous rectifier enable input. High impedance digital input capable of accepting 3.3-V or 5-V logic level signals used to control the synchronous rectifier switch. An appropriate anti-cross-conduction delay is used during synchronous mode.
BST	1	I	Charge pump capacitor connection. It provides a floating supply for the high-side driver. Connect a $0.22$ - $\mu$ F ceramic capacitor from this pin to SW.
VGG	5	I/O	Gate drive voltage for the power MOSFETs. For V <sub>IN</sub> > 4.5 V, the internal V <sub>GG</sub> generator can be used. For V <sub>IN</sub> < 4.5 V, this pin should be driven from an external bias supply. In all cases, bypass this pin with a 4.7- $\mu$ F (min), 10-V (min) ceramic capacitor to PGND.
BP3	9	0	Output of internal 3.3-V LDO regulator for powering internal logic circuits. Bypass this pin with 1 $\mu F$ (min) to AGND . This LDO is supplied by the VGG pin.
IMON	11	0	Current sense monitor output. Provides a current source output that is proportional to the current flowing in the low-side MOSFET. The gain on this pin is equal to 4.32 $\mu$ A/A. The IMON pin should be connected to a 22.6-k $\Omega$ resistor to AGND to produce a voltage proportional to the power-stage load current. The IMON pin sources 22.1 $\mu$ A at no load. This provides a pedestal that permits the reporting of negative (sinking) current.
TMON	10	0	Temperature sense pin. The voltage on this pin is proportional to the die temperature. The gain is 10 mV/°C . At $T_J = 25$ °C, the output voltage has an offset of 0.75 V. When the die temperature reaches the thermal shutdown threshold, this pin is pulled to BP3 and power FETs are switched off. Normal operation resumes when the die temperature falls below the thermal hysteresis band.
FLT	2	ο	Fault flag. This signal is a 3.3-V digital output which is latched high when the load current exceeds the current limit trip point. When tripped both high side and low side are latched off. See FLT clear protocol as defined by FLTRST. Additionally, if the die temperature exceeds 150°C, V <sub>IN</sub> and/or V <sub>GG</sub> is outside of UVLO limits, the output switching will be halted and FLT flag is set. Normal operation resumes after fault clear sequence is complete.
FLTRST	12	I	Fault reset mode.
PGND	7	-	Shared power ground return for the buck power stage
SW	6	-	Switching node of the buck power stage and square wave input to the buck inductor. Electrically this is the connection of the high-side MOSFET source to the low-side MOSFET drain.
VIN	13	-	Input voltage to the buck power stage and driver circuit

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# **TYPICAL CHARACTERISTICS**

# **Typical Efficiency**



### **PWM and SRE Behavior**

The PWM and SRE (Synchronous Rectifier Enable) pins control the high-side and low-side drivers, as described in Table 2.

### Table 2. PWM and SRE Behavior

	PWM = High	PWM = Low	PWM = HiZ
SRE = High	HS = ON, LS = OFF	HS = OFF, LS = ON	HS = OFF, LS = OFF
SRE = Low	HS = ON, LS = OFF	HS = OFF, LS = OFF	HS = OFF, LS = OFF



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### Fault Modes

### Fault Reset Mode

The Fault Reset Mode can be programmed with the FLTRST pin, as described in Table 3

	Table 3.	
Mode	FLTRST	FLT Clear
1	GND	PWM = HiZ
2	BP3	PWM = 0, SRE = 0
3	Open	PWM = 1 pulse

### MODE 1

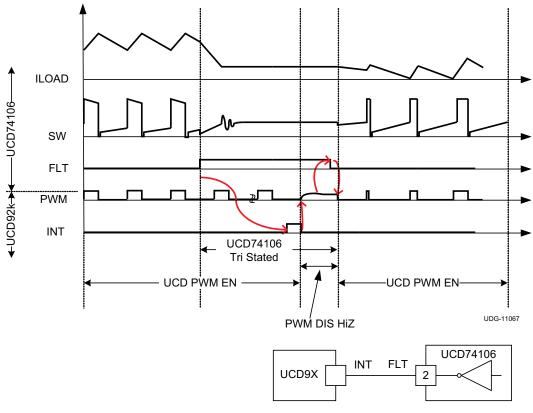


Figure 4. Fault Handshake Protocol, (PWM HiZ)

### NOTE

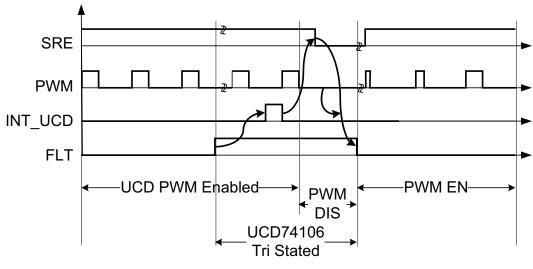
### Handshake Sequence:

- 1. UCD74106 detects fault condition FLT flag is set
- 2. FLT flag generates UCD interrupt
- 3. UCD releases PWM -HiZ state
- 4. UCD74106 detects (HiZ) as FLT clear; if fault condition is no longer present then flag is cleared
- 5. If FLT clears UCD responds to the Start command, Else PWM stays in HiZ state



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## MODE 2





### NOTE

Handshake Sequence:

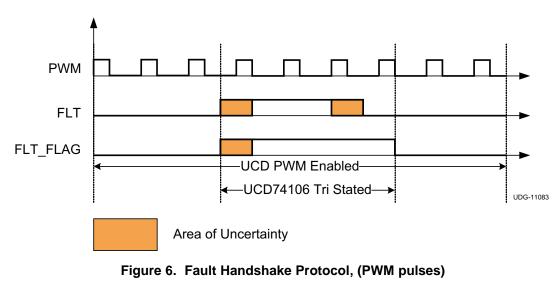
- 1. UCD74106 detects fault condition FLT is set
- 2. FLT flag generates interrupt
- 3. UCD sets SRE low AND stops PWM
- 4. UCD74106 reads (SRE and PWM) = low as FLT clear; if fault condition is no longer present then flag is cleared.
- 5. If FLT clears UCD responds to the Start command, Else (PWM and SRE) = low





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### MODE 3



### NOTE

No Handshake Re-Set:

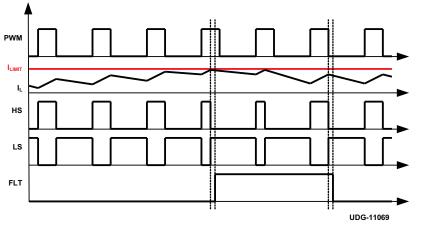
- 1. UCD74106 detects fault condition FL\_FLAG is set
- 2. No action on UCD side.
- 3. UCD74106 reads one complete PWM pulse without FLT being present and re-sets FLT\_FLAG signal on the falling edge of PWM.
- 4. Within the area of uncertainty: FLT rising edge to FLT\_FLAG rising edge delay is zero (gate delay only).
- 5. PWM falling edge to FLT\_FLAG falling edge delay is zero (gate delay only).

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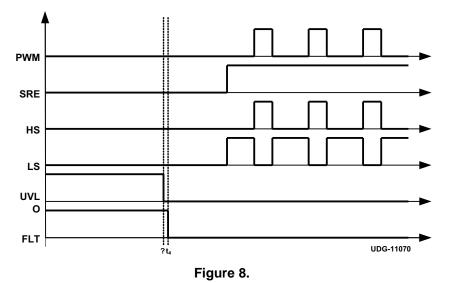
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The high-side current limit fault behavior shown in Figure 7.





In general, FLT is always cleared by the first complete PWM pulse (a rising and a falling edge) without a fault present. This is true for all faults including UV and OT. The only exception to this occurs during start up where FLT will self clear once UVLO is disabled, as shown in Figure 8. However, if a subsequent under voltage condition occurs the fault must be cleared by one complete PWM pulse without a fault, as shown in Figure 7.





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### **IMON Behavior**

The plot in Figure 9 shows how the voltage on the IMON pin will behave with a 22.6-k $\Omega$  resistor. The solid dark line represents the typical behavior and the shaded region represents the tolerance band due too gain.

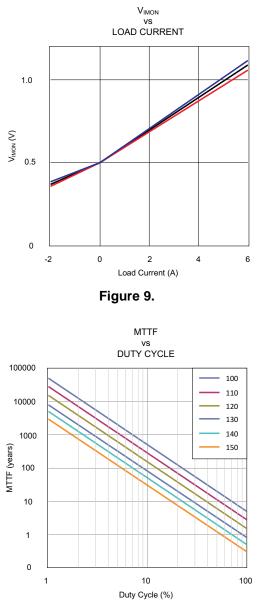


Figure 10.

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# **TMON Behavior**

The voltage on this pin is proportional to the die temperature:

 $T_{MON} = T_{OFFSET} + T_{GAIN} \times T_{J}$ 

NAME	DESCRIPTION
T <sub>MON</sub>	Voltage from TMON pin to GND
T <sub>OFFSET</sub>	Thermal sense T offset
T <sub>GAIN</sub>	Thermal sense T gain
T	Device internal junction temperature

TMON

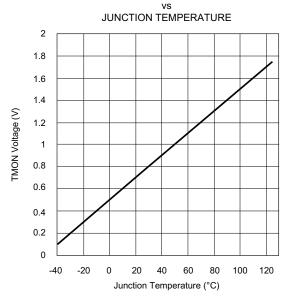


Figure 11.

If the junction temperature exceeds approximately 155°C, the device will enter thermal shutdown. This will assert the FLT pin, both MOSFETs will be turned off and the switch node will become high impedance. When the junction temperature cools by approximately 30°C, the device will exit thermal shutdown and resume switching as directed by the PWM and SRE pins.

**ISTRUMENTS** 

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## **APPLICATION INFORMATION**

## **Operating Frequency**

Switching frequency is a key place to start the design of any DC/DC converter. This will set performance limits on things such as: maximum efficiency, minimum size, and achievable closed loop bandwidth. A higher switching frequency is, generally, going to yield a smaller design at the expense of a lower efficiency. The size benefit is principally a result of the smaller inductor and capacitor energy storage elements needed to maintain ripple and transient response requirements. The additional losses result from a variety of factors, however, one of the largest contributors is the loss incurred by switching the MOSFETs on and off. The integrated nature of the UCD74106 makes these losses drastically smaller and subsequently enables excellent efficiency from a few hundred kHz up to the low MHz. For a reasonable trade off of size versus efficiency, 750 kHz is a good place to start.

## VGG

If 4.5 V < V<sub>IN</sub>  $\leq$  6 V then a simple efficiency enhancement can be achieved by connecting V<sub>GG</sub> directly to V<sub>IN</sub>. This allows the solution to bypass the drop-out voltage of the internal V<sub>GG</sub> linear regulator, subsequently improving the enhancement of the MOSFETs. When doing this it is critical to make sure that V<sub>GG</sub> never exceeds the absolute maximum rating of 7 V.

### Inductor selection

There are three main considerations in the selection of an inductor once the switching frequency has been determined. Any real world design is an iterative trade off of each of these factors.

- 1. The electrical value which in turn is driven by:
  - (a) RMS current
  - (b) The maximum desired output ripple voltage
  - (c) The desired transient response of the converter
- 2. Losses
  - (a) Copper (PCu)
  - (b) Core (Pfe)
- 3. Saturation characteristics of the core

### Inductance Value

The principle equation used to determine the inductance is:

$$v_{L}(t) = L \frac{di_{L}(t)}{dt}$$

During the on time of the converter the inductance can be solved to be:

$$L = \frac{V_{IN} - V_{OUT}}{\Delta I} \frac{D}{f_{S}}$$

(3)

(2)

### Table 5. Definitions

V <sub>IN</sub>	Input voltage
V <sub>OUT</sub>	Output voltage
f <sub>S</sub>	Switching frequency
D	Duty cycle (V <sub>OUT</sub> /V <sub>IN</sub> for a buck converter)
ΔΙ	The target peak-to-peak inductor current

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(4)

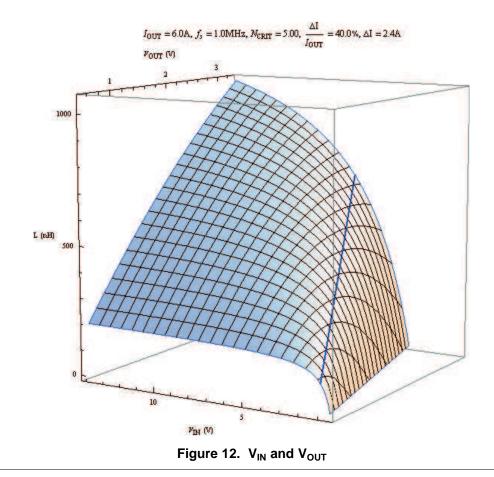
In general, it is desirable to make  $\Delta I$  large to improve transient response and small to reduce output ripple voltage and RMS current. A number of considerations go into this however,  $\Delta I = 0.4 I_{OUT}$  results in a small  $I_{LRMS}$  without an unnecessary penalty on transient response. It also creates a reasonable ripple current that most practical capacitor banks can handle. Here  $I_{OUT}$  is defined as the maximum expected steady state current.

Plugging these assumptions into the above inductance equation results in:

$$L = 5 \frac{V_{IN} - V_{OUT}}{2 \times I_{OUT}} \frac{D}{f_S}$$

For example, plotting this result as a function of  $V_{\text{IN}}$  and  $V_{\text{OUT}}$  results in:

- I<sub>OUT</sub> = 6.0 A
- *f*<sub>S</sub> = 1.0 MHz
- N<sub>CRIT</sub> = 5
- $\Delta I/I_{OUT} = 40\%$
- ΔI = 2.4 A
- V<sub>OUT</sub> (V)



### NOTE

The maximum inductance occurs at the maximum  $V_{IN}$  and  $V_{OUT}$  shown in Figure 12. In general, this inductance value should be used in order to keep the inductor ripple current from becoming too large over the range of supported  $V_{IN}$  and  $V_{OUT}$ .



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### **Inductor Losses and Saturation**

The current rating of an inductor is based on two things, the current necessary to raise the component temperature by 40°C and the current level necessary to reduce the inductance to 80% of its initial value (saturation current). The current rating is the lower of these two numbers. Both of these factors are influenced by the choice of core material. Popular materials currently in use are: ferrite, powdered alloy and powdered iron.

Ferrite is regarded as the highest performance material and as such is the lowest loss and the highest cost. Solid ferrite all by itself will saturate with a relatively small amount of current. This can be addressed by inserting a gap into the core. This, in effect, makes the inductor behave in a linear manner over a wide DC current range. However, once the inductance begins to roll off, these gapped materials exhibit a "sharp" saturation characteristic. In other words the inductance value reduces rapidly with increases in current above the saturation level. This can be dangerous if not carefully considered, in that the current can rise to dangerous levels.

Powdered iron has the advantage of lower cost and a soft saturation characteristic; however, its losses can be very large as switching frequencies increase. This can make it undesirable for a UCD74106 based application where higher switching frequency may be desired. It's also worth noting that many powdered iron cores exhibit an aging characteristic where the core losses increase over time. This is a wear out mechanism that needs to be considered when using these materials.

The powdered alloy cores bring the soft saturation characteristics of powered iron with considerable improvements in loss without the wear-out mechanism observed in powered iron. These benefits come at a cost premium.

In general the following relative figure of merits can be made:

### Table 6. Core Material Choices

	FERRITE	POWDERED ALLOY	POWDERED IRON
COST	High	Medium	Low
LOSS	Low	Medium	High
SATURATION	Rapid	Soft	Soft

When selecting an inductor with an appropriate core it's important to have in mind the following:

- I<sub>LRMS</sub>, maximum RMS current
- ΔI, maximum peak-to-peak current
- I<sub>MAX</sub>, maximum peak current

The RMS current can be determined by the following equation:

$$I_{LRMS} = \sqrt{I_{OUT}^2 + \frac{\Delta I^2}{12}}$$

When the 40% ripple constraint is used at maximum load current, this equation simplifies to:  $I_{LRMS} \approx I_{OUT}$ .

(5)

It is widely recognized that the Steinmetz equation ( $P_{fe}$ ) is a good representation of core losses for sinusoidal stimulation. It is important to recognize that this approximation applies to sinusoidal excitation only. This is a reasonable assumption when working with converters whose duty cycles are near 50%, however, when the duty cycle becomes narrow this estimate may no longer be valid and considerably more loss may result.

$$P_{fe} = k \times f^{\alpha} \times B_{AC}^{\beta}$$

The principle drivers in this equation are the material and its respective geometry (k,  $\alpha$ ,  $\beta$ ), the peak AC flux density (B<sub>AC</sub>) and the excitation frequency (f). The frequency is simply the switching frequency of the converter while the constant k, can be computed based on the effective core volume (V<sub>e</sub>) and a specific material constant (k<sub>fe</sub>).

$$\mathbf{k} = \mathbf{k}_{\mathbf{fe}} \times \mathbf{V}_{\mathbf{e}} \tag{7}$$

The AC flux density (B<sub>AC</sub>) is related to the conventional inductance specifications by the following relationship:

$$\mathsf{B}_{\mathsf{A}\mathsf{C}} = \frac{\mathsf{L}}{\mathsf{A}_{\mathsf{e}} \times \mathsf{N}} \frac{\Delta \mathsf{I}}{2} \tag{8}$$

Where L is the inductance,  $A_e$ , is the effective cross sectional area that the flux takes through the core and N is the number of turns.

Some inductor manufactures use the inductor  $\Delta I$  as a figure of merit for this loss, since all of the other terms are a constant for a given component. They may provide a plot of core loss versus  $\Delta I$  for various frequencies where  $\Delta I$  can be calculated as:

$$\Delta I = \frac{V_{IN} - V_{OUT}}{L} \frac{D}{f_S}$$
(9)

 $I_{MAX}$  has a direct impact on the saturation level. A good rule of thumb is to add 15% of head room to the maximum steady state peak value to provide some room for transients.

$$I_{MAX} = 1.15 \times \left( I_{OUT} + \frac{\Delta I}{2} \right)$$
(10)

For example for a 6-A design has the following:

### Table 7. 6-A Design: Inductor Current Requirements

Голт	6 A
I <sub>LRMS</sub>	6 A
ΔΙ	2.4 A
I <sub>MAX</sub>	9.6 A

Armed with this data one can now approach the inductor datasheet to select a part with a saturation limit above 9 A and current heating limit above 6 A. Furthermore total losses can be estimated based on the datasheet DCR value ( $I_{LRMS}^2 \times DCR$ ) and the core loss curves for a given frequency and  $\Delta I$ .

(6)



(11)

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### Input Capacitance

Due to the non-zero impedance of the power planes of the input voltage rail, it is necessary to add some local capacitance near the UCD74106 to ensure that the voltage at this node is quiet and stable. The primary things to consider are:

- The radiated fields generated by the di/dt and dv/dt from this node
- RMS currents capability needed in the capacitors
- · The AC voltage present and respective susceptibility of any device connected to this node

$$I_{\text{CINRMS}} = \sqrt{I_{\text{OUT}}^2 \times D \times (1 - D) + \frac{\Delta I^2}{12} \times D}$$

As a point of reference if  $\Delta I = 0.4 I_{OUT}$  this places the worst case  $I_{CINRMS}$  at approximately 3 A. This corresponds to a duty cycle of approximately 50%. Other duty cycles can result in a significantly lower RMS current.

A good input capacitor would be a 22- $\mu$ F X5R ceramic capacitor. Equally important as selecting the proper capacitor is placing and routing that capacitor. It is crucial that the decoupling be placed as close as possible to both the power pin (VIN) and ground (PGND). It is important to recognize that each power stage should have its own local decoupling. One 22- $\mu$ F capacitor should be placed across each VIN and PGND pair. The proximity of the capacitance to these pins will reduce the radiated fields mentioned above.

### **Output Capacitance**

The goal of the output capacitor bank is to keep the output voltage within regulation limits during steady state and transient conditions.

The total AC RMS current flowing through the capacitor bank can be calculated as:

COUTRMS = 
$$\frac{\Delta I}{\sqrt{12}}$$
 (12)

For a single type of output capacitor the output ripple voltage wave form can be approximated by the following equation:

$$V_{OUT}(t) = I_{C}(t) \times \operatorname{esr} + \frac{1}{C} \int_{0}^{t} I_{C}(\tau) \times d\tau$$
(13)

Where:

$$I_{C}(t) = \begin{cases} \frac{\Delta I \times f_{s}}{D} \times t - \frac{\Delta I}{2} & t < \frac{D}{f_{s}} \\ \frac{\Delta I \times f_{s}}{1 - D} \times \left(t - \frac{D}{f_{s}}\right) + \frac{\Delta I}{2} & \text{otherwise} \end{cases}$$

After substitution and simplification yields:

$$V_{OUT}(t) = \begin{cases} esr \times \left(\frac{\Delta I \times f_{S}}{D} \times t - \frac{\Delta I}{2}\right) + \frac{1}{C} \times \left(\frac{t \times \Delta I \times (f_{S} \times t - D)}{2 \times D} - \frac{\Delta I \times (1 - 2 \times D)}{12 \times f_{S}}\right) & t < \frac{D}{f_{S}} \\ esr \times \left(\frac{\Delta I \times f_{S}}{1 - D} \times \left(t - \frac{D}{f_{S}}\right) + \frac{\Delta I}{2}\right) + \frac{1}{C} \times \left(\frac{\Delta I \times (f_{S} \times t - 1) \times (D - f_{S} \times t)}{2 \times (1 - D) \times f_{S}} - \frac{\Delta I \times (1 - 2 \times D)}{12 \times f_{S}}\right) & otherwise \end{cases}$$

$$(15)$$

The term in this equation multiplied by the esr gives the ripple voltage component due to esr and the term multiplied by 1/C gives the ripple voltage component due to the change in charge on the capacitor plates. In the case were the esr component dominates the peak-to-peak output voltage can be approximated as:

$$V_{PPesr} \approx \Delta I \times esr$$
 (16)

When the charge term dominates the peak-to-peak voltage ripple becomes:

$$V_{PPQ} \approx \frac{\Delta I}{8 \times C \times f_{S}}$$
(17)

It's tempting to simply add these two results together for the case where the voltage ripple is significantly influenced by both the capacitance and the esr. However, this will yield an overly pessimistic result, in that it does not account for the phase difference between these terms.

Using the ripple voltage equations and the RMS current equation should give a design that safely meets the steady state output requirements. However, additional capacitance is often needed to meet transient requirements and the specific local decoupling requirements of any device that is being powered off of this voltage. This is not just a function of the capacitor bank but also the dynamics of the control loop. See the UCD9240 Compensation Cookbook for additional details (TI Literature Number SLUA497).

(14)



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### Decoupling

It is necessary that V<sub>GG</sub> and BP3 have their own local capacitance as physically close as possible to these pins. The V<sub>GG</sub> capacitor should be connected as close as possible to the VGG pin and PGND with a 4.7- $\mu$ F ceramic capacitor. The BP3 capacitor should be connected as close as possible to BP3 pin and AGND with a 1- $\mu$ F ceramic capacitor.

The UCD74106 also supports the ability to operate from input voltages down to 2.2 V. In these cases an additional supply rail must be connected to  $V_{GG}$ . Potential external bias supply generators for low VIN operation: TPS63000, TPS61220.

### **Current Sense**

An appropriate resistor must be connected to the current sense output pins to convert the IMON current to a voltage. In the case of the UCD92xx digital controllers, these parts have a full scale current monitor range of 0 V to 2 V. This range can be maximized to make full use of the current monitoring resolution inside the controller.

V <sub>MON(min)</sub> < R.	V <sub>MON(max)</sub>	
$I_{OFFSET} + I_{MIN} \times I_{GAIN}$	$MON \ge \frac{1}{10000000000000000000000000000000000$	(18)

NAME	DESCRIPTION
R <sub>MON</sub>	Resistor from IMON pin to GND
V <sub>MON(min)</sub>	Minimum voltage for IMON (typically, 0.2 V)
V <sub>MON(max)</sub>	Maximum voltage for IMON (typically, 1.8 V)
I <sub>MIN</sub>	Minimum load current to sense
I <sub>MAX</sub>	Maximum load current to sense
IOFFSET	Current sense amplifier zero amp load offset
I <sub>GAIN</sub>	Current sense amplifier gain

### **Table 8. Current Sense Definitions**

The recommended 22.6-k $\Omega$  resistor can be used to keep IMON within range for sensing load currents below -2 A to above 6 A.

In some applications it may be necessary to filter the IMON signal. The UCD74106 IMON pin is a current source output, so a capacitor to ground in parallel with the current-to-voltage conversion resistor is all that is required. As a rule of thumb, placing the corner frequency of the filter at 20% of the switching frequency should be sufficient.

For example, if the switching frequency is 500 kHz or higher, the ripple frequency will be easily rejected with a corner frequency of approximately 100 kHz. With a 100-kHz pole point, the filter time constant is 1.6  $\mu$ s. A fast current transient should be detected within 4.8  $\mu$ s.

$$C_{MON} = \frac{1}{2 \times \pi \times R_{MON} \times 20\% \times f_{S}}$$

(19)

### Layout Recommendations

The primary thermal cooling path is from the VIN, GND, and the SW stripes on the bottom of the package. Wide copper traces should connect to these nodes. 1-ounce copper should be the minimum thickness of the top layer; however, 2 ounce is better. Multiple thermal vias should be placed near the GND stripes which connect to a PCB ground plane. There is room to place multiple 10 mil (0.25 mm) diameter vias next to the VIN and GND stripes under the package.

For input bypassing, the  $22-\mu$ F input ceramic caps should be connected as close as possible to the VIN and GND stripes. If possible, the input caps should be placed directly under the UCD74106 using multiple 10-mil vias to bring the VIN and GND connections to the back side of the board. Minimizing trace inductance in the bypass path is extremely important to reduce the amplitude of ringing on the switching node.

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# **REVISION HISTORY**

CI	hanges from Original (May, 2011) to Revision A	Page
•	Changed Wide Input Voltage Range from 14 V to 18 V.	1
•	Added updated ABSOLUTE MAXIMUM RATINGS information.	2
•	Changed Power input voltage max rating from 16 V to 18 V.	3
•	Changed Output high level max rating from 4 mA to 500 µA.	5
•	Changed Output low level max rating from -4 mA to -500 µA.	5
•	Changed GND to AGND.	7
•	Changed 4.4 to 4.32.	
•	Changed GND to AGND.	
•	Changed 12 mV/°C to 10 mV/°C.	
•	Changed LS = ON to LS = OFF.	8



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24-Jan-2013

# PACKAGING INFORMATION

Orderable Device	Status	Package Type	•	Pins	Package Qty	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Top-Side Markings	Samples
	(1)		Drawing			(2)		(3)		(4)	
UCD74106RGMR	ACTIVE	VQFN	RGM	13	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	74106	Samples
UCD74106RGMT	ACTIVE	VQFN	RGM	13	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	74106	Samples

<sup>(1)</sup> The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND**: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

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the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

<sup>(3)</sup> MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

<sup>(4)</sup> Only one of markings shown within the brackets will appear on the physical device.

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# PACKAGE MATERIALS INFORMATION

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## TAPE AND REEL INFORMATION





# QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
UCD74106RGMR	VQFN	RGM	13	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
UCD74106RGMT	VQFN	RGM	13	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2

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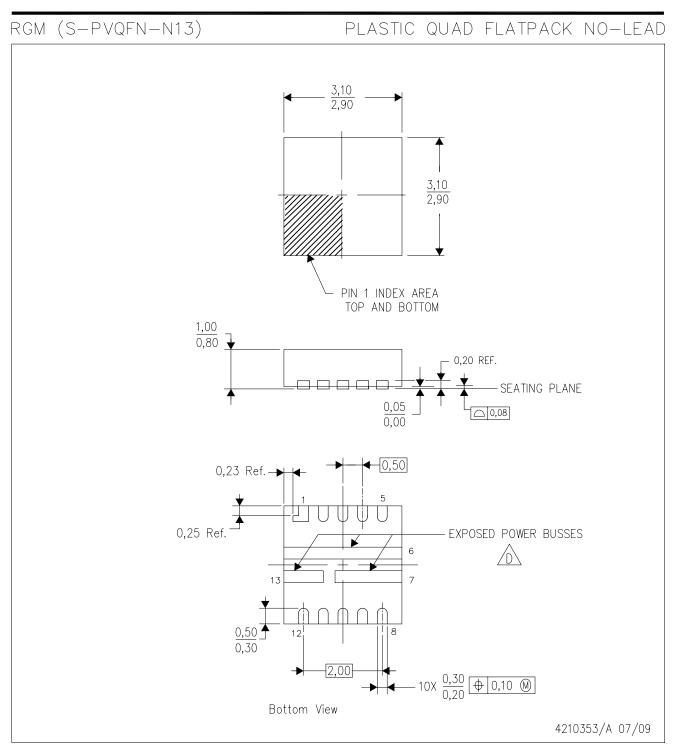
# PACKAGE MATERIALS INFORMATION

19-Dec-2012



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
UCD74106RGMR	VQFN	RGM	13	3000	367.0	367.0	35.0
UCD74106RGMT	VQFN	RGM	13	250	210.0	185.0	35.0



NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.

- B. This drawing is subject to change without notice.
- C. Quad Flatpack, No-leads (QFN) package configuration.
- ⚠ See the Product Data Sheet for details regarding the exposed power buss dimensions.
- E. RoHS exempt flip chip application. Internal solder joints may contain Pb.
- F. Exposed terminals are Pb-free



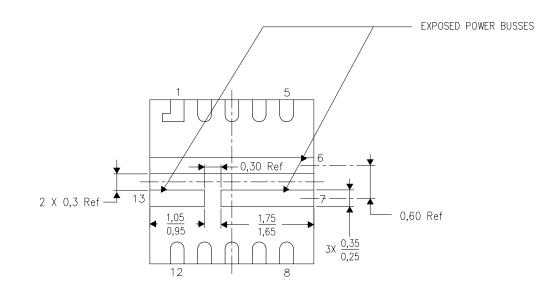


### THERMAL INFORMATION

This package incorporates an exposed and partitioned thermal pad that functions electrically as distinct power busses. The power busses must be soldered directly to the printed circuit board (PCB). After soldering, the PCB electrically connects the power busses. In addition, the PCB can be used as a heatsink that can be enhanced with the use of thermal vias.

For information on the Quad Flatpack No-Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

The exposed power buss dimensions for this package are shown in the following illustration.



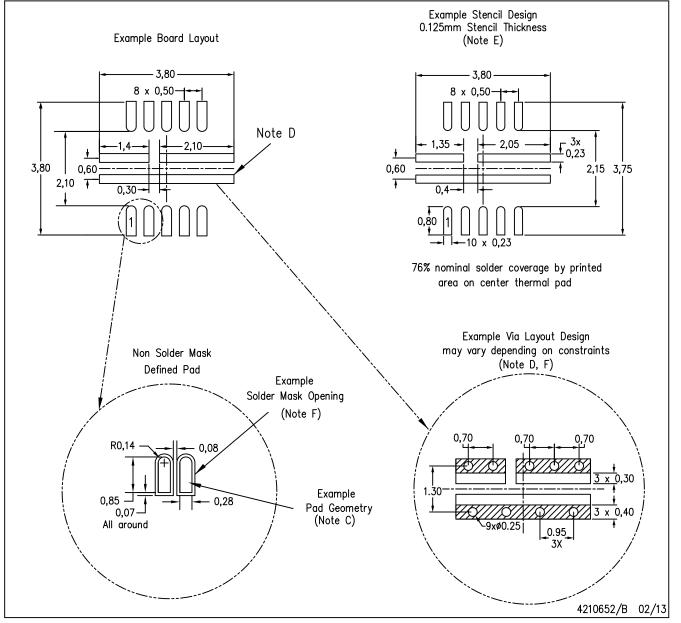


NOTE: All linear dimensions are in millimeters

Exposed Power Buss Dimensions

RGM (R-PVQFN-N13)

# PLASTIC QUAD FLATPACK NO-LEAD



- NOTES: A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Publication IPC-7351 is recommended for alternate designs.
  - D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat-Pack Packages, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at the second s
  - for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <a href="http://www.ti.com">http://www.ti.com</a>.
  - E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
  - F. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.



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