

Full Bridge Power Amplifier

FEATURES

- Dual Power Operational Amplifiers
- $\pm 2A$ Output Current Guaranteed
- Precision Current Sense Amplifier
- Two Supply Monitoring Inputs
- Parking Function and Under-Voltage Lockout
- Safe Operating Area Protection
- 3V to 35V Operation

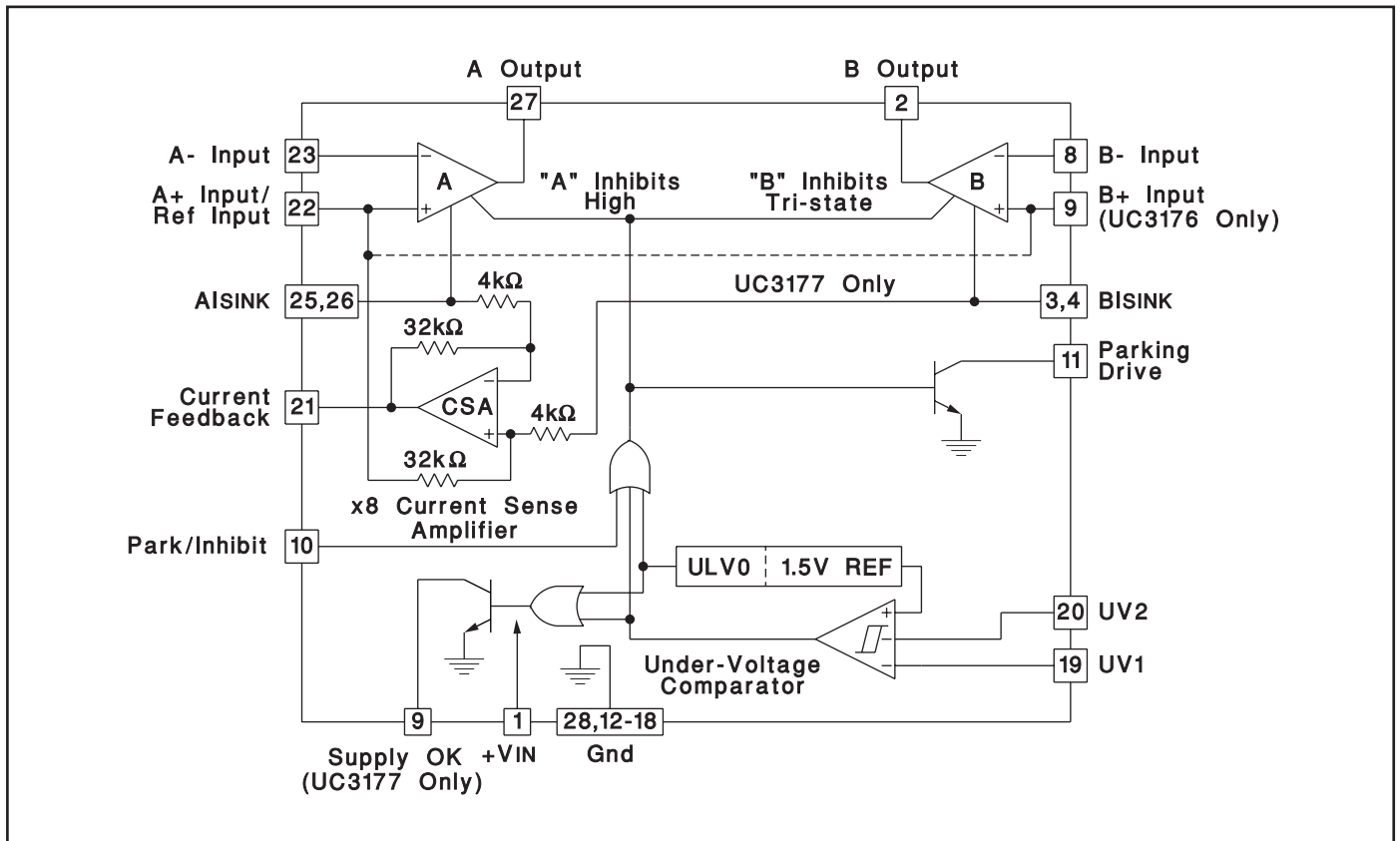
DESCRIPTION

The UC3176/7 family of full bridge power amplifiers is rated for a continuous output current of 2A. Intended for use in demanding servo applications such as disk head positioning, the onboard current sense amplifier can be used to obtain precision control of load current, or where voltage mode drive is required, a standard voltage feedback scheme can be used. Output stage protection includes foldback current limiting and thermal shutdown, resulting in a very rugged device.

Auxiliary functions on this device include a dual input under-voltage comparator that can be programmed to respond to low voltage conditions on two independent supplies. In response to an under-voltage condition the power Op-Amps are inhibited and a high current, 100mA, open collector drive output is activated. A separate Park/Inhibit command input.

The devices are operational over a 3V to 35V supply range. Internal under-voltage lockout provides predictable power-up and power-down characteristics.

BLOCK DIAGRAM



ABSOLUTE MAXIMUM RATINGS (Note 1)

| | |
|--|---------------------------|
| Input Supply voltage, (+V _{IN}) | 40V |
| Park/Inhibit, UV1 and UV2 inputs (zener clamped) | |
| Maximum forced voltage | -0.3V to 10V |
| Maximum forced current | ±10mA |
| Other Input Voltages | -0.3V to +V _{IN} |
| A _{SINK} and B _{SINK} Voltages | -0.3V to 6V |
| Open Collector Output Voltages | 40V |
| A and B Output Currents (Continuous) | |
| Source | Internally Limited |
| Sink | 2.5A |
| Total Supply Current (Continuous) | 4A |
| Parking Drive Output Current (Continuous) | 200mA |
| Supply OK Output Current, UC3177 (Continuous) | 30mA |
| Operating Junction Temperature | -55°C to +150°C |
| Power Dissipation at TC = +75°C | |
| QP package | 4W |
| Storage Temperature | -65°C to +150°C |

THERMAL DATA

QP package:

| | |
|---|--------|
| Thermal Resistance Junction to Leads, θ_{JL} | 15°C/W |
| Thermal Resistance Junction to Ambient, θ_{JA} | 50°C/W |
| Thermal Resistance Junction to C _{OSC} , θ_{JC} | 30°C/W |

CONNECTION DIAGRAM

**PLCC-28 (Top View)
QP Package**

*Pin 9: UC3176, B+ Input
UC3177, Supply OK

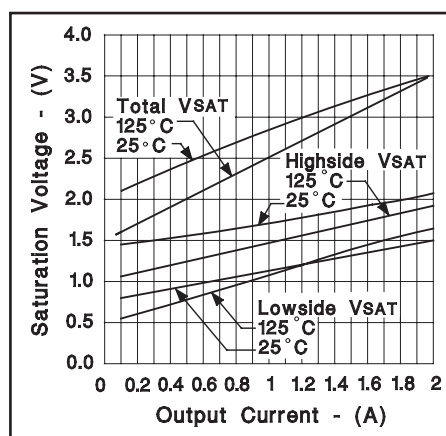
| PACKAGE PIN FUNCTION | |
|---------------------------|-------|
| FUNCTION | PIN |
| +V _{IN} | 1 |
| B Output | 2 |
| B _{SINK} (Sense) | 3 |
| B _{SINK} | 4 |
| N/C | 5-7 |
| B- Input | 8 |
| * | 9 |
| Park/Inhibit | 10 |
| Parking Drive | 11 |
| Gnd (Heat Flow Pins) | 12-18 |
| UV1 | 19 |
| UV2 | 20 |
| Current Feedback | 21 |
| A+ Input | 22 |
| A- Input | 23 |
| N/C | 24 |
| A _{SINK} | 25 |
| A _{SINK} (Sense) | 26 |
| A Output | 27 |
| Gnd | 28 |

ELECTRICAL CHARACTERISTICS: Unless otherwise stated, specifications hold for T_A = 0 to 70°C, +V_{IN} = 12V, T_A = T_J.

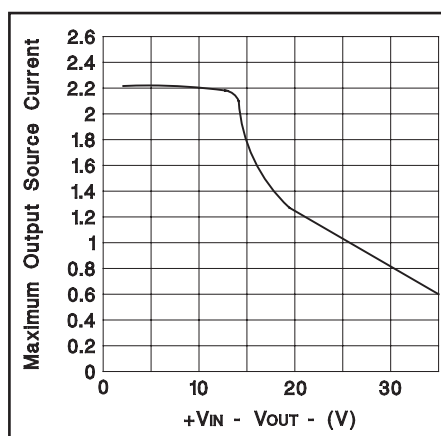
| PARAMETER | TEST CONDITIONS | MIN. | TYP. | MAX. | UNITS |
|---|--|------|------|------|-------|
| Input Supply | | | | | |
| Supply Current | +V _{IN} = 12V | | 18 | 25 | mA |
| | +V _{IN} = 35V | | 21 | 30 | mA |
| UVOL Threshold | +V _{IN} low to high | | 2.8 | 3.0 | V |
| | Threshold Hysteresis | | 220 | 300 | mV |
| Power, Amplifier, A and B | | | | | |
| Input Offset Voltage | V _{CM} = 6V, V _{OUT} = 6V | | | 8 | mV |
| Input Bias Current | V _{CM} = 6V, Except A+ Input | -500 | -100 | | nA |
| Input Bias Current at A+/Reference Input | (A+/REF - B _{SINK}) / 36kΩ; T _J = 25°C | 23 | 28 | 35 | μA/V |
| Input Offset Current B Amp (UC3176 Only) | V _{CM} = 6V | | | 200 | nA |
| CMRR | V _{CM} = 1 to 33V, +V _{IN} = 35V, V _{OUT} = 6V | 70 | 100 | | dB |
| PSRR | +V _{IN} = 5 to 35V, V _{CM} = 2.5V | 70 | 100 | | dB |
| Large Signal Voltage Gain | V _{OUT} = 3V, w/I _{OUT} = 1A to V _{OUT} = 9V, w/I _{OUT} = -1A | 1.5 | 4 | | V/mV |
| Thermal Feedback | +V _{IN} = 20V, Pd = 20W at opposite output | | 25 | 200 | μV/W |
| Saturation Voltage | I _{OUT} = -2A, High Side, T _J = 25° | | 1.9 | | V |
| | C _I _{OUT} = 2A, Low Side, T _J = 25°C | | 1.6 | | V |
| | Total V _{SAT} at 2A, T _J = 25°C | | 3.5 | 3.7 | V |
| Unity Gain Bandwidth | | | 1 | | MHz |
| Slew Rate | | | 1 | | V/μs |
| Differential I _{OUT} Sense Error Current in Bridge Configuration | I _{OUT} (A) = -I _{OUT} (B), I _{OUT} / - / A _{SINK} - B _{SINK} / | | | | |
| | I _{OUT} ≤ 200mA | | 3.0 | 6.0 | mA |
| | I _{OUT} ≤ 2A | | 5.0 | 10 | mA |
| High Side Current Limiting | =V _{IN} - V _{OUT} < 12V | | -2.7 | -2.0 | A |

ELECTRICAL CHARACTERISTICS: Unless otherwise stated, specifications hold for $T_A = 0$ to 70°C , $+V_{IN} = 12\text{V}$, $T_A = T_J$.

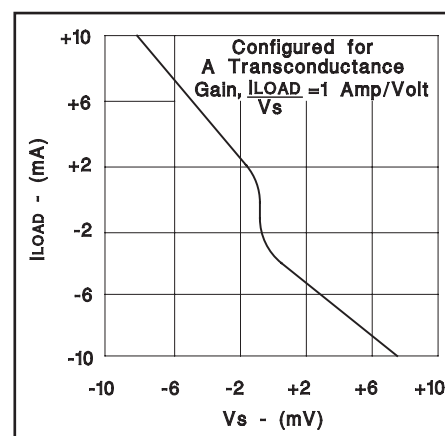
| PARAMETER | TEST CONDITIONS | MIN. | TYP. | MAX. | UNITS |
|-----------------------------------|---|-------|-------|------|------------------|
| Current Sense Amplifier | | | | | |
| Input Offset Voltage | $V_{CM} = 0\text{V}$, A+ / REF at 6V | | | 3 | mV |
| | REF = 2V to 20V, $+V_{IN} = 35$, change with REF Input voltage | | | 600 | $\mu\text{V/V}$ |
| Thermal Gradient Sensitivity | $+V_{IN} = 20\text{V}$, REF = 10V Pd = 20W @ A or B Output | | 5.0 | 75.0 | $\mu\text{V/W}$ |
| PSRR | REF = 2.5V, $+V_{IN} = 5$ to 35V | 70 | 100 | | dB |
| Gain | $ A_{SINK-B} _{SINK} / \leq 0.5\text{V}$ | 7.8 | 8.0 | 8.1 | V/V |
| Slew Rate | | | 2 | | V/ μS |
| 3dB Bandwidth | | | 1 | | MHz |
| MAX Output Current | $I_{SOURCE} = +V_{IN} - V_{OUT} = 0.5\text{V}$ | 2.5 | 3.5 | | mA |
| Output Saturation Voltage | $I_{SOURCE} = 1.5\text{mA}$, High Side | | 0.15 | 0.30 | V |
| | $I_{SINK} = 5\text{mA}$, Low Side | | 1.4 | 1.85 | V |
| Under-Voltage Comparator | | | | | |
| Threshold Voltage | Low to High, other input at 5V | 1.44 | 1.50 | 1.56 | V |
| | Threshold Hysteresis | 50 | 70 | 80 | mV |
| Input Current | Input = 2V, other input at 5V | -2.00 | -0.05 | | μA |
| Supply OK V_{SAT} (UC3177 Only) | $I_{OUT} = 5\text{mA}$ | | | 0.45 | V |
| Supply OK Leakage (UC3177 Only) | $V_{OUT} = 35\text{V}$ | | | 5 | μA |
| Park/Inhibit | | | | | |
| Park/Inhibit Th'l'd | | 1.1 | 1.3 | 1.7 | V |
| Park/Inhibit Input Current | At threshold | | 60 | 100 | μA |
| Parking Drive Saturation Voltage | $I_{OUT} = 100\text{mA}$ | | 0.3 | 0.7 | V |
| Parking Drive Leakage | $V_{OUT} = 35\text{V}$ | | | 15 | μA |
| Thermal Shutdown | | | | | |
| Shutdown Temperature | | | 165 | | $^\circ\text{C}$ |



Output saturation voltage vs. current.

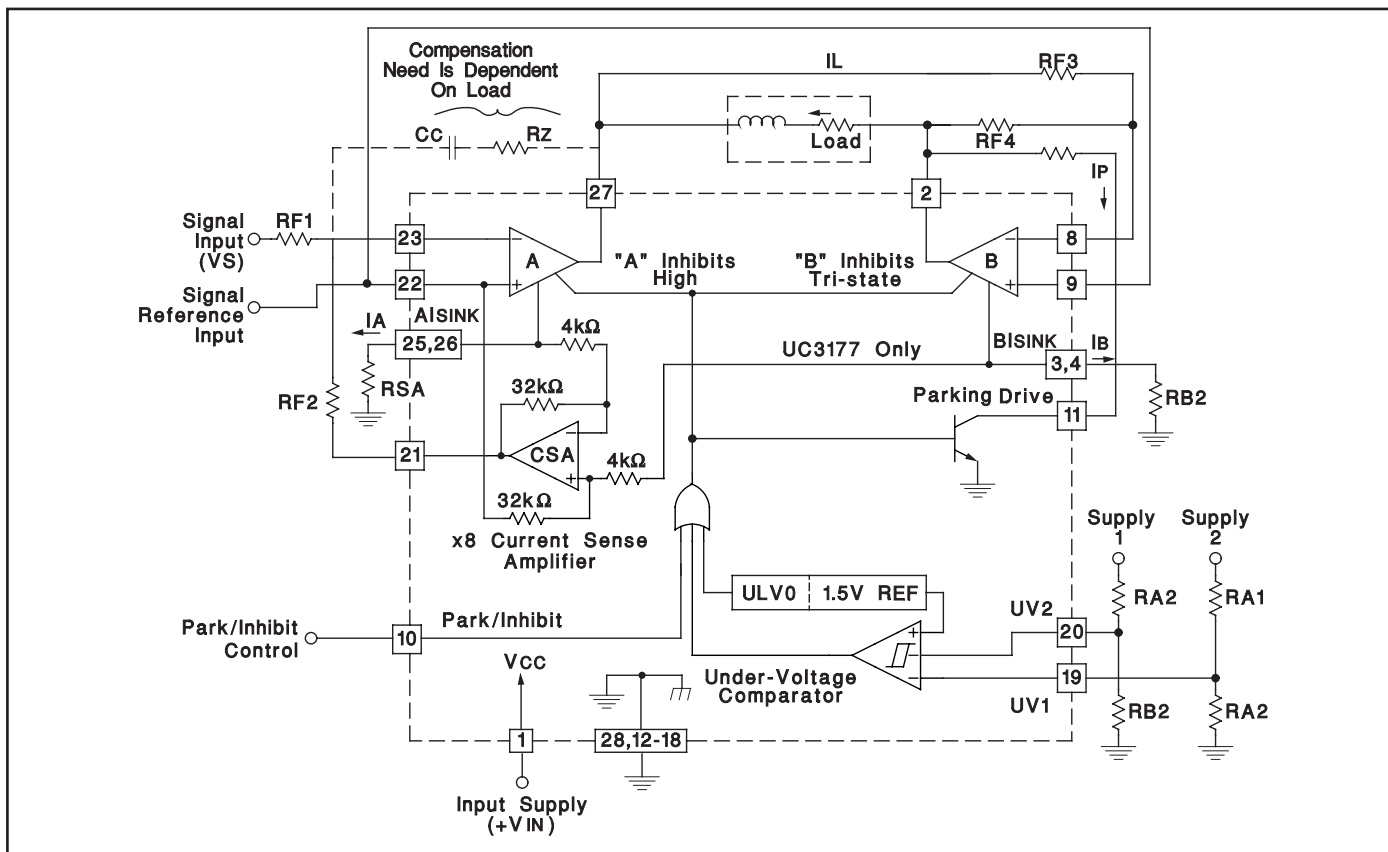


Maximum source current vs. $+V_{IN} - V_{OUT}$.

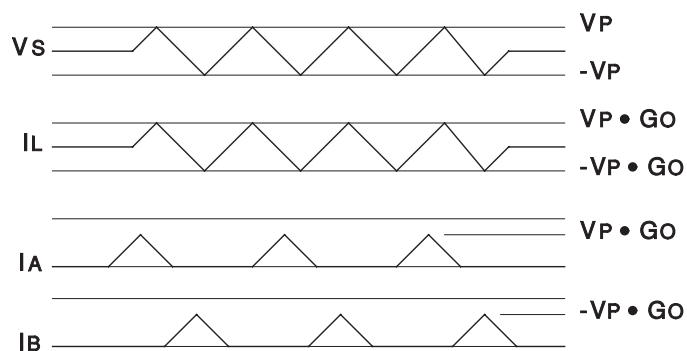


Crossover current error characteristic.

APPLICATION AND OPERATION INFORMATION



WAVEFORMS FOR ABOVE APPLICATION



DESIGN EQUATIONS

$$\text{Transconductance } (G_O) = \frac{I_L}{V_S} = \frac{R_{F2}}{R_{F1}} \times \left(\frac{1}{8R_S} \right)$$

with: $R_{SA} = R_{SB}$ and $R_{F3} = R_{F4}$

$$\text{Parking Current } (I_P) = \frac{V_{IN} - 1.5}{R_P + R_L}$$

where: R_L = load resistance

Under-Voltage Thresholds, at Supplies
 High to Low Threshold, $(V_{LH}) = 1.425 (R_A + R_B)/R_B$
 Low to High Threshold, $(V_{HL}) = 1.5 (R_A + R_B)/R_B$

PACKAGING INFORMATION

| Orderable Device | Status (1) | Package Type | Package Drawing | Pins | Package Qty | Eco Plan (2) | Lead/Ball Finish | MSL Peak Temp (3) | Op Temp (°C) | Top-Side Markings (4) | Samples |
|------------------|---------------|--------------|--------------------|------|-------------|----------------------------|------------------|----------------------|--------------|--------------------------|-------------------------|
| UC3176QP | ACTIVE | PLCC | FN | 28 | 37 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-3-260C-168 HR | 0 to 70 | UC3176QP | Samples |
| UC3176QPTR | ACTIVE | PLCC | FN | 28 | 750 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-3-260C-168 HR | 0 to 70 | UC3176QP | Samples |

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) Only one of markings shown within the brackets will appear on the physical device.

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TAPE AND REEL INFORMATION



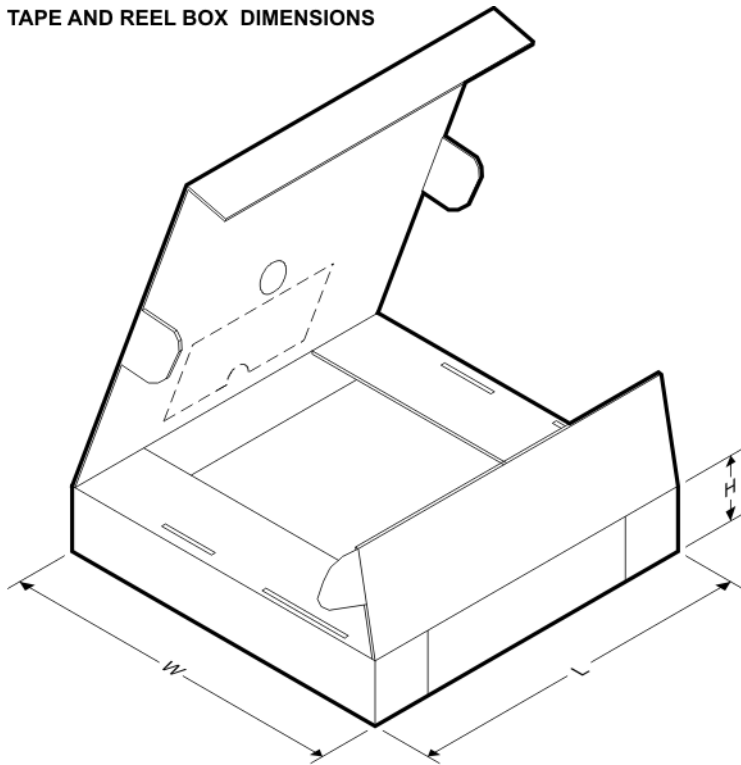
QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

| Device | Package Type | Package Drawing | Pins | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|------------|--------------|-----------------|------|-----|--------------------|--------------------|---------|---------|---------|---------|--------|---------------|
| UC3176QPTR | PLCC | FN | 28 | 750 | 330.0 | 24.4 | 12.95 | 12.95 | 5.0 | 16.0 | 24.0 | Q1 |

TAPE AND REEL BOX DIMENSIONS



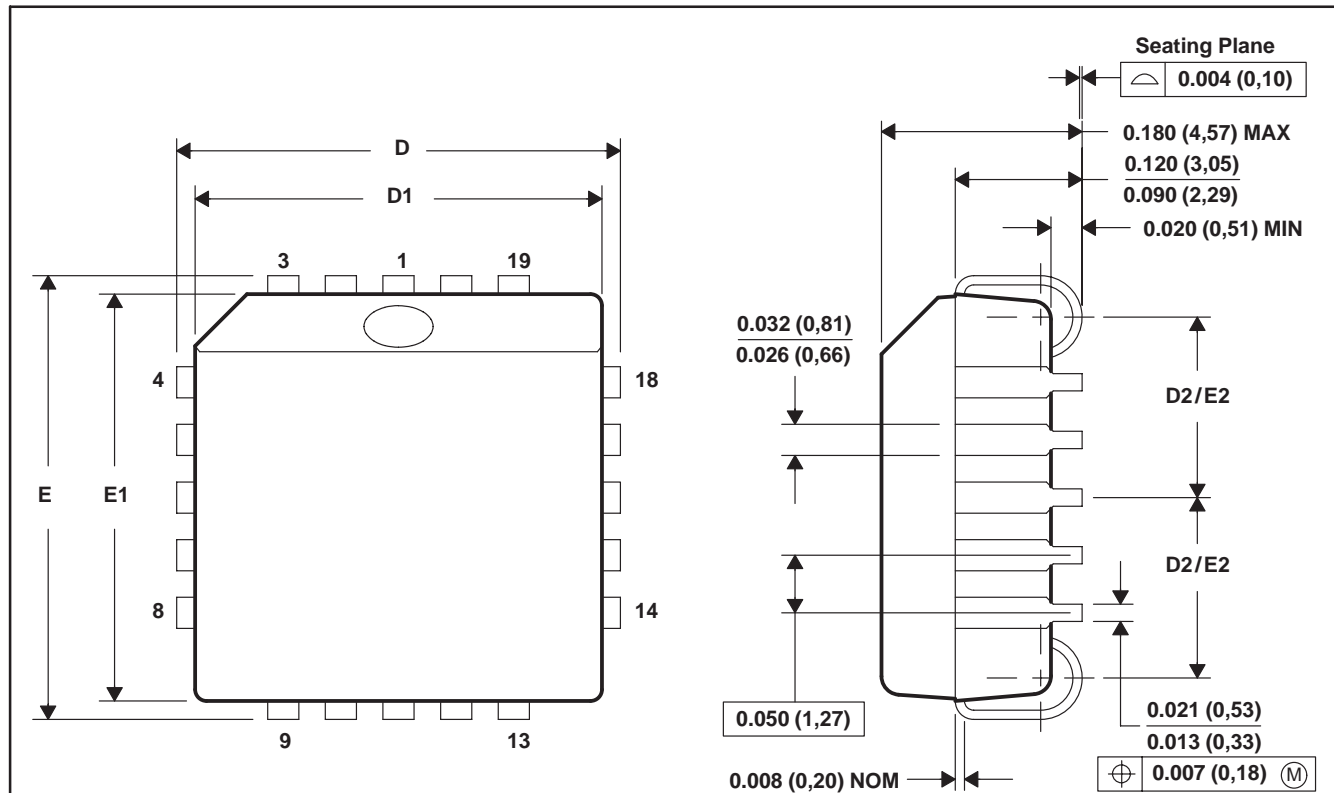
*All dimensions are nominal

| Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|------------|--------------|-----------------|------|-----|-------------|------------|-------------|
| UC3176QPTR | PLCC | FN | 28 | 750 | 367.0 | 367.0 | 45.0 |

FN (S-PQCC-J**)

PLASTIC J-LEADED CHIP CARRIER

20 PIN SHOWN



| NO. OF PINS ** | D/E | | D1/E1 | | D2/E2 | |
|----------------|---------------|---------------|---------------|---------------|---------------|---------------|
| | MIN | MAX | MIN | MAX | MIN | MAX |
| 20 | 0.385 (9,78) | 0.395 (10,03) | 0.350 (8,89) | 0.356 (9,04) | 0.141 (3,58) | 0.169 (4,29) |
| 28 | 0.485 (12,32) | 0.495 (12,57) | 0.450 (11,43) | 0.456 (11,58) | 0.191 (4,85) | 0.219 (5,56) |
| 44 | 0.685 (17,40) | 0.695 (17,65) | 0.650 (16,51) | 0.656 (16,66) | 0.291 (7,39) | 0.319 (8,10) |
| 52 | 0.785 (19,94) | 0.795 (20,19) | 0.750 (19,05) | 0.756 (19,20) | 0.341 (8,66) | 0.369 (9,37) |
| 68 | 0.985 (25,02) | 0.995 (25,27) | 0.950 (24,13) | 0.958 (24,33) | 0.441 (11,20) | 0.469 (11,91) |
| 84 | 1.185 (30,10) | 1.195 (30,35) | 1.150 (29,21) | 1.158 (29,41) | 0.541 (13,74) | 0.569 (14,45) |

4040005/B 03/95

- NOTES: A. All linear dimensions are in inches (millimeters).
 B. This drawing is subject to change without notice.
 C. Falls within JEDEC MS-018

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