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FEATURES

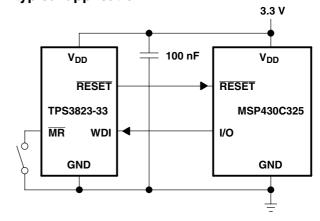
- Qualified for Automotive Applications
- ESD Protection Exceeds 2000 V Per MIL-STD-883, Method 3015; Using Human Body Model (C = 100 pF, R = 1500 Ω)
- Power-On Reset Generator With Fixed Delay Time of 200 ms (TPS3823/4/5/8) or 25 ms (TPS3820)
- Manual Reset Input (TPS3820/3/5/8)
- Reset Output Available in Active-Low (TPS3820/3/4/5), Active-High (TPS3824) and Open-Drain (TPS3828)
- Supply Voltage Supervision Range 2.5 V, 3 V, 3.3 V, 5 V
- Watchdog Timer (TPS3820/3/4/8)
- Supply Current of 15 μA (Typ)
- SOT23-5 Package

APPLICATIONS

- Applications Using Automotive DSPs, Microcontrollers, or Microprocessors
- Industrial Equipment
- Programmable Controls
- Automotive Systems
- Battery-Powered Equipment
- Intelligent Instruments
- Wireless Communications Systems

TPS3820, TPS3823, TPS3828...DBV PACKAGE (TOP VIEW) RESET V_{DD} GND 2 WDI MR 4 TPS3824 . . . DBV PACKAGE (TOP VIEW) $\neg v_{DD}$ RESET GND WDI RESET **TPS3825...DBV PACKAGE** (TOP VIEW) RESET 5 V_{DD} GND 4 MR RESET

typical application



description

The TPS382x family of supervisors provides circuit initialization and timing supervision, primarily for DSP and processor-based systems.



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description (continued)

During power-on, RESET is asserted when supply voltage V_{DD} becomes higher than 1.1 V. Thereafter, the supply voltage supervisor monitors V_{DD} and keeps RESET active as long as V_{DD} remains below the threshold voltage V_{IT-} . An internal timer delays the return of the output to the inactive state (high) to ensure proper system reset. The delay time, t_d , starts after V_{DD} has risen above the threshold voltage V_{IT-} . When the supply voltage drops below the threshold voltage V_{IT-} , the output becomes active (low) again. No external components are required. All the devices of this family have a fixed-sense threshold voltage V_{IT-} set by an internal voltage divider.

The TPS3820/3/5/8 devices incorporate a manual reset input, $\overline{\text{MR}}$. A low level at $\overline{\text{MR}}$ causes $\overline{\text{RESET}}$ to become active. The TPS3824/5 devices include a high-level output RESET. TPS3820/3/4/8 have a watchdog timer that is periodically triggered by a positive or negative transition at WDI. When the supervising system fails to retrigger the watchdog circuit within the time-out interval, t_{tout} , $\overline{\text{RESET}}$ becomes active for the time period t_{d} . This event also reinitializes the watchdog timer. Leaving WDI unconnected disables the watchdog.

In applications where the input to the WDI pin may be active (transitioning high and low) when the TPS3820/3/4/8 is asserting RESET, the TPS3820/3/4/8 does not return to a non-reset state when the input voltage is above Vt. If the application requires that input to WDI is active when RESET is asserted, WDI must be decoupled from the active signal. This can be accomplished by using an N-channel FET in series with the WDI pin, with the gate of the FET connected to the RESET output as shown in Figure 1.

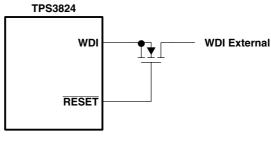


Figure 1

The product spectrum is designed for supply voltages of 2.5 V, 3 V, 3.3 V, and 5 V. The circuits are available in a 5-pin SOT23-5 package. The TPS382x-xxQ devices are characterized for operation over a temperature range of –40°C to 125°C, and are qualified in accordance with AEC-Q100 stress test qualification for integrated circuits.

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PACKAGE INFORMATION^{†‡}

DEVICE NAME	THRESHOLD VOLTAGE	MARKING
TPS3820-33QDBVRQ1§	2.93 V	PDEQ
TPS3820-50QDBVRQ1§	4.55 V	PDDQ
TPS3823-25QDBVRQ1§	2.25 V	PAPQ
TPS3823-30QDBVRQ1§	2.63 V	PAQQ
TPS3823-33QDBVRQ1§	2.93 V	PARQ
TPS3823-50QDBVRQ1§	4.55 V	PASQ
TPS3824-25QDBVRQ1§	2.25 V	PATQ
TPS3824-30QDBVRQ1§	2.63 V	PAUQ
TPS3824-33QDBVRQ1§	2.93 V	PAVQ
TPS3824-50QDBVRQ1§	4.55 V	PAWQ
TPS3825-33QDBVRQ1§	2.93 V	PDGQ
TPS3825-50QDBVRQ1§	4.55 V	PDFQ
TPS3828-33QDBVRQ1§	2.93 V	PDIQ
TPS3828-50QDBVRQ1§	4.55 V	PDHQ

[†] For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI web site at http://www.ti.com.

FUNCTION/TRUTH TABLE

INP	UTS	OUTPUTS			
MR‡	V _{DD} >V _{IT}	RESET	RESET§		
L	0	L	Н		
L	1	L	Н		
Н	0	L	Н		
Н	1	Н	L		

[‡] TPS3820/3/5/8

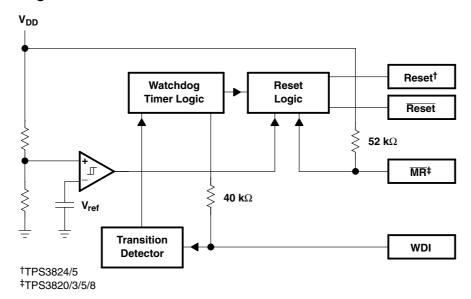
[‡] Package drawings, thermal data, and symbolization are available at http://www.ti.com/packaging.

[§] The DBVR package indicates tape and reel of 3000 parts.

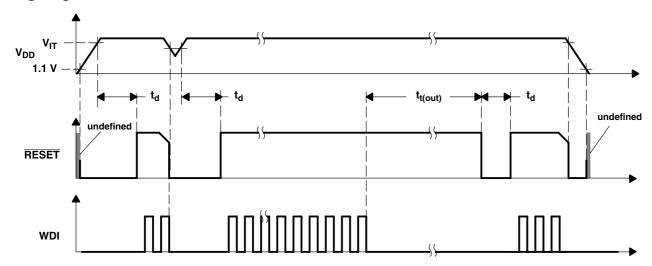
[§] TPS3824/5

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functional block diagram



timing diagram



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absolute maximum ratings over operating free-air temperature range (unless otherwise noted)[†]

Supply voltage, V _{DD} (see Note 1)	6 V
RESET, RESET, MR, WDI (see Note 1)	
Maximum low output current, I _{OL}	5 mA
Maximum high output current, I _{OH}	–5 mA
Input clamp current range, I_{IK} ($V_I < 0$ or $V_I > V_{DD}$)	±10 mA
Output clamp current range, I_{OK} ($V_O < 0$ or $V_O > V_{DD}$)	±10 mA
Continuous total power dissipation	See Dissipation Rating Table
Operating free-air temperature range, T _A	–40°C to 125°C
Storage temperature range, T _{stq}	65°C to 150°C
Soldering temperature	260°C

[†] Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

NOTE 1: All voltage values are with respect to GND.

DISSIPATION RATING TABLE

PACKAGE	T _A ≤ 25°C	OPERATING FACTOR	T _A = 70°C	T _A = 85°C	T _A = 125°C
	POWER RATING	ABOVE T _A = 25°C	POWER RATING	POWER RATING	POWER RATING
DBV	437 mW	3.5 mW/°C	280 mW	227 mW	87 mW

recommended operating conditions

		MIN	MAX	UNIT
Supply voltage, V _{DD}		1.1	5.5	V
Input voltage, V _I		0	$V_{DD} + 0.3$	V
High-level input voltage at $\overline{\text{MR}}$ and WDI, V_{IH}	0	$0.7 \times V_{DD}$		V
Low-level input voltage, V _{IL}			$0.3 \times V_{DD}$	٧
Input transition rise and fall rate at $\overline{\text{MR}}$ or WDI, $\Delta t/\Delta V$			100	ns/V
Operating free-air temperature range, T _A		-40	125	°C



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electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

	PARAMETER	1		TEST CONDITIONS	MIN	TYP	MAX	UNIT						
			TPS382x-25	$V_{DD} = V_{IT-} + 0.2 \text{ V}$ $I_{OH} = -20 \mu\text{A}$										
		RESET	TPS382x-30 TPS382x-33	$V_{DD} = V_{IT-} + 0.2 \text{ V}$ $I_{OH} = -30 \mu\text{A}$	$0.8 \times V_{DD}$			٧						
			TPS382x-50	$V_{DD} = V_{IT-} + 0.2 \text{ V}$ $I_{OH} = -120 \mu\text{A}$	V _{DD} – 1.5 V									
V _{OH}	High-level output voltage		TPS3824-25 TPS3825-25	$V_{DD} \ge 1.8 \text{ V}, I_{OH} = -100 \ \mu\text{A}$										
			TPS3824-30 TPS3825-30]									
		RESET	TPS3824-33 TPS3825-33	$V_{DD} \ge 1.8 \text{ V}, I_{OH} = -150 \mu\text{A}$	$0.8 \times V_{DD}$			V						
			TPS3824-50 TPS3825-50											
			TPS3824-25 TPS3825-25	$V_{DD} = V_{IT-} + 0.2 \text{ V}$ $I_{OL} = 1 \text{ mA}$										
	RESE V _{OL} Low-level output voltage	DECET	TPS3824-30 TPS3825-30	V _{DD} = V _{IT} + 0.2 V			0.4	V						
		ITEGE	RESET	TPS3824-33 TPS3825-33	I _{OL} = 1.2 mA			0.4	V					
V _{OL}			TPS3824-50 TPS3825-50	$V_{DD} = V_{IT-} + 0.2 \text{ V}$ $I_{OL} = 3 \text{ mA}$										
			TPS382x-25	$V_{DD} = V_{IT-} - 0.2 \text{ V}$ $I_{OL} = 1 \text{ mA}$										
		RESET	RESET	RESET	RESET	RESET	DECET	DECET	TPS382x-30	V _{DD} = V _{IT−} −0.2 V			0.45	V
							TPS382x-33	I _{OL} = 1.2 mA			0.45	V		
			TPS382x-50	$V_{DD} = V_{IT-} - 0.2 V$ $I_{OL} = 3 \text{ mA}$										
	Power-up reset voltage (see	Note 2)		$V_{DD} \geq 1.1~V,~I_{OL} = 20~\mu\text{A}$			0.4	٧						
			TPS382x-25		2.21	2.25	2.30							
			TPS382x-30	T _A = 0°C to 85°C	2.59	2.63	2.69	٧						
			TPS382x-33	1A = 0 0 10 00 0	2.88	2.93	3	V						
V_{IT-}	Negative-going input threshold		TPS382x-50		4.49	4.55	4.64							
*11-	voltage (see Note 3)		TPS382x-25		2.19	2.25	2.30							
			TPS382x-30	T _A = -40°C to 125°C	2.55	2.63	2.69	٧						
			TPS382x-33	- A - 10 0 to 120 0	2.84	2.93	3	•						
			TPS382x-50		4.44	4.55	4.65							
			TPS382x-25	-										
V_{hys}	Hysteresis at V _{DD} input		TPS382x-30	-	30			mV						
11,5	hys Trysteresis at VDD Input	TPS382x-33												
	OTEC. O The lawest supply with an et which E		TPS382x-50	245 A 5 A 5 A 7		50								

NOTES: 2. The lowest supply voltage at which $\overline{\text{RESET}}$ becomes active. $t_{r,\ VDD} \geq 15\ \mu\text{s/V}$



^{3.} To ensure best stability of the threshold voltage, a bypass capacitor (ceramic, 0.1 µF) should be placed near the supply terminals.

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electrical characteristics over recommended operating free-air temperature range (unless otherwise noted) (continued)

		PARAMETER			MAX	UNIT
Average high-level input curre	nt		WDI = V _{DD} , time average (dc = 88%)	12)	
Average low-level input currer	nt	WDI	WDI = 0.3 V, V _{DD} = 5.5 V time average (dc = 12%)	-1	5	
		WDI	$WDI = V_{DD}$	14	190	μА
High-level input current		MR	$\overline{MR} = V_{DD} \times 0.7,$ $V_{DD} = 5.5 \text{ V}$	-4	0 –60	
Laurel Sant Assessed		WDI	WDI = 0.3 V, V _{DD} = 5.5 V	14	190	1
Low-level input current		MR	$\overline{MR} = 0.3 \text{ V}, \ \text{V}_{DD} = 5.5 \text{ V}$	-11)	
		TPS382x-25				
Output short-circuit current	DECET	TPS382x-30	$V_{DD} = V_{IT. max} + 0.2 V,$		-400	
(see Note 4)	RESET	TPS382x-33	$V_O = 0 V$			μΑ
		TPS382x-50			-800	
Supply current			WDI and MR unconnected, Outputs unconnected	1:	5 25	μΑ
Internal pullup resistor at MR	_			5	2	kΩ
Input capacitance at MR, WD			V _I = 0 V to 5.5 V	,	5	pF
	Average low-level input currer High-level input current Low-level input current Output short-circuit current (see Note 4) Supply current Internal pullup resistor at MR	Average low-level input current High-level input current Low-level input current Output short-circuit current (see Note 4) RESET	Average low-level input current High-level input current Low-level input current Output short-circuit current (see Note 4) RESET TPS382x-25 TPS382x-30 TPS382x-30 TPS382x-30 TPS382x-50 Supply current Internal pullup resistor at MR	Average low-level input current	Average low-level input current $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Average low-level input current WDI Time average (dc = 88%) WDI = 0.3 V, V_{DD} = 5.5 V time average (dc = 12%)

NOTE 4: The RESET short-circuit current is the maximum pullup current when RESET is driven low by a µP bidirectional reset pin.

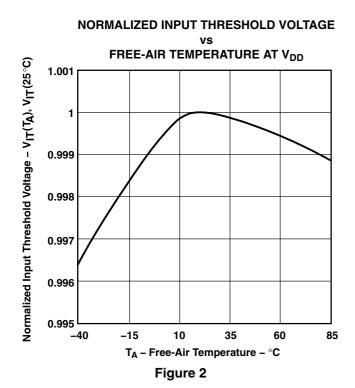
timing requirements at R_L = 1 M Ω , C_L = 50 pF, T_A = 25°C

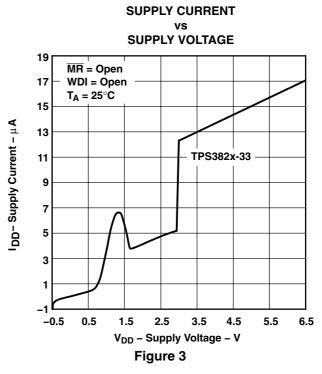
	PARAMET	ER	TEST CONDITIONS		MIN	MAX	UNIT	
		at V _{DD}	$V_{DD} = V_{IT-} + 0.2 V,$	$V_{DD} = V_{IT} - 0.2 V$		6		μs
$t_{\mathbf{w}}$	Pulse width	at MR	$V_{DD} \ge V_{IT-} + 0.2 \ V,$	$V_{IL} = 0.3 \times V_{DD}$	$V_{IH} = 0.7 \times V_{DD}$	1		μs
		at WDI	$V_{DD} \ge V_{IT-} + 0.2 \ V,$	$V_{IL} = 0.3 \times V_{DD}$	$V_{IH} = 0.7 \times V_{DD}$	100		ns

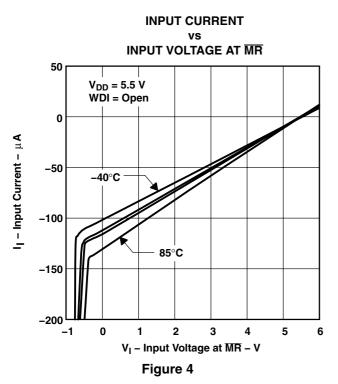
switching characteristics at R_L = 1 M Ω , C_L = 50 pF, T_A = 25°C

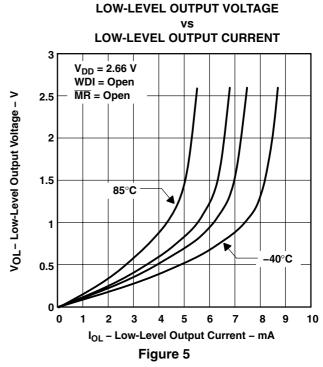
	PARAME	TER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
	Makalada a Karasa a A	TPS3820	$V_{DD} \ge V_{IT} + 0.2 V$,	112	200	310	ms
t _{tout}	Watchdog time out	TPS3823/4/8	See Timing Diagram	0.9	1.6	2.5	S
	Delevitore	TPS3820	$V_{DD} \ge V_{IT-} + 0.2 V$,	15	25	37	
t _d	Delay time	TPS3823/4/5/8	See timing diagram	120	200	300	ms
t _{PHL}	Propagation (delay) time, high-to-low-level output MR to RESET delay (TPS3820/3/5/8)		$V_{DD} \ge V_{IT-} + 0.2 \text{ V},$ $V_{IL} = 0.3 \text{ x } V_{DD},$ $V_{IH} = 0.7 \text{ x } V_{DD}$			0.1	μs
	riigh-to-low-level output	V _{DD} to RESET delay	$V_{IL} = V_{IT-} - 0.2 \text{ V},$ $V_{IH} = V_{IT-} + 0.2 \text{ V}$			25	
t _{PLH}	Propagation (delay) time,	MR to RESET delay (TPS3824/5)	$\begin{split} &V_{DD} \ge V_{IT-} + 0.2 \ V, \\ &V_{IL} = 0.3 \ x \ V_{DD}, \\ &V_{IH} = 0.7 \ x \ V_{DD} \end{split}$			0.1	μs
	low-to-high-level output	V _{DD} to RESET delay (TPS3824/5)	$V_{IL} = V_{IT-} - 0.2 \text{ V},$ $V_{IH} = V_{IT-} + 0.2 \text{ V}$	25			

TYPICAL CHARACTERISTICS

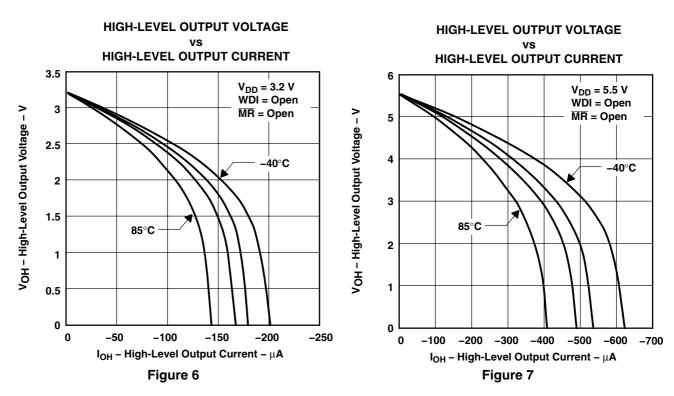




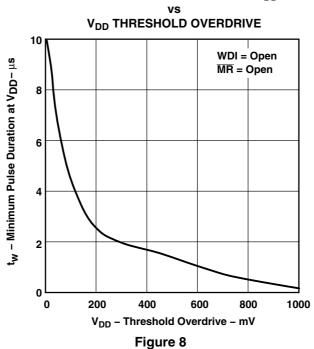




TYPICAL CHARACTERISTICS



MINIMUM PULSE DURATION AT V_{DD}



6-Jan-2013

PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Samples (Requires Login)
2T25-50QFRG4Q1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
2T28-33QDBVRG4Q1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
2U3820-50QDBVRG4Q1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
2U3823-25QDBVRG4Q1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
2U3823-30QDBVRG4Q1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
2U3823-33QDBVRG4Q1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
2U3823-50QDBVRG4Q1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
2U3824-25QDBVRG4Q1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
2U3824-33QDBVRG4Q1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
2U3824-50QDBVRG4Q1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
2U3825-33QDBVRG4Q1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3820-33QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3820-50DBVRQ1G4	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3820-50QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3823-25QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3823-30QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3823-33QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	





www.ti.com 6-Jan-2013

Orderable Device	Status (1)	Package Type	Package Drawing		Package Qty	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Samples (Requires Login)
TPS3823-50QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3824-25QDBVRQ1	OBSOLETE	SOT-23	DBV	5		TBD	Call TI	Call TI	
TPS3824-30QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3824-33QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3824-50QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3825-33QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3825-50QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3828-33QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3828-50QDBVRG4Q	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS3828-50QDBVRQ1	ACTIVE	SOT-23	DBV	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.





6-Jan-2013

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OTHER QUALIFIED VERSIONS OF TPS3820-33-Q1, TPS3820-50-Q1, TPS3823-25-Q1, TPS3823-30-Q1, TPS3823-33-Q1, TPS3823-50-Q1, TPS3824-25-Q1, TPS3824-30-Q1, TPS3824-33-Q1, TPS3824-50-Q1, TPS3825-50-Q1, TPS3825-50-Q1, TPS3828-33-Q1, TPS3828-50-Q1:

• Catalog: TPS3820-33, TPS3820-50, TPS3823-25, TPS3823-30, TPS3823-33, TPS3823-50, TPS3824-25, TPS3824-30, TPS3824-30, TPS3824-30, TPS3824-30, TPS3824-30, TPS3828-33, TPS3828-30, TPS3828

NOTE: Qualified Version Definitions:

Catalog - TI's standard catalog product

DBV (R-PDSO-G5)

PLASTIC SMALL-OUTLINE PACKAGE



NOTES:

- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
 - D. Falls within JEDEC MO-178 Variation AA.



DBV (R-PDSO-G5)

PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.



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