INTEGRATED CIRCUITS

DATA SHEET

TDA8566Q 2 x 25 W BTL stereo car radio power amplifier with differential inputs and diagnostic outputs

Preliminary specification
File under Integrated Circuits, IC01

1995 Nov 20





2 x 25 W BTL stereo car radio power amplifier with differential inputs and diagnostic outputs

TDA8566Q

FEATURES

- · Differential inputs
- Very high common mode rejection ratio (CMRR)
- · High common mode input signal handling
- · Requires very few external components
- · High output power
- 4 Ω and 2 Ω load driving capability
- · Low offset voltage at output
- Fixed gain
- Diagnostic facility (distortion, short-circuit and temperature pre-warning)
- · Good ripple rejection
- Mode select switch (operating, mute and standby)
- · Load dump protection
- Short-circuit proof to ground, to VP and across the load

- · Low power dissipation in any short-circuit condition
- · Thermally protected
- · Reverse polarity safe
- · Protected against electrostatic discharge
- No switch-on/switch-off plop
- Flexible leads
- Low thermal resistance.

GENERAL DESCRIPTION

The TDA8566Q is an integrated class-B output amplifier contained in a 17-lead single-in-line (SIL) plastic power package. The device contains two amplifiers in a bridge-tied load configuration (BTL). The output power is 2×25 W in a 4 Ω load or 2×40 W in a 2 Ω load. It has a differential input stage and two diagnostic outputs. The device is primarily developed for car radio applications.

QUICK REFERENCE DATA

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
V _P	operating supply voltage		6	14.4	18	V
I _{ORM}	repetitive peak output current		_	_	7.5	А
I _{q(tot)}	total quiescent current		_	115	_	mA
I _{stb}	stand-by current		_	0.1	100	μΑ
I _{sw}	switch-on current		_	_	40	μΑ
Zi	input impedance		100	120	_	kΩ
P _{out}	output power	R _L = 4 Ω: THD = 10%	_	25	_	W
		R _L = 2 Ω: THD = 10%	_	40	_	W
SVRR	supply voltage ripple rejection	$R_s = 0 \Omega$	_	60	_	dB
α_{cs}	channel separation	$R_s = 10 \text{ k}\Omega$	_	50	_	dB
CMRR	common mode rejection ratio		_	75	_	dB
G _v	closed loop voltage gain		25	26	27	dB
V _{no}	noise output voltage	$R_s = 0 \Omega$	_	_	120	μV
V _{os}	DC output offset voltage		_	_	100	mV

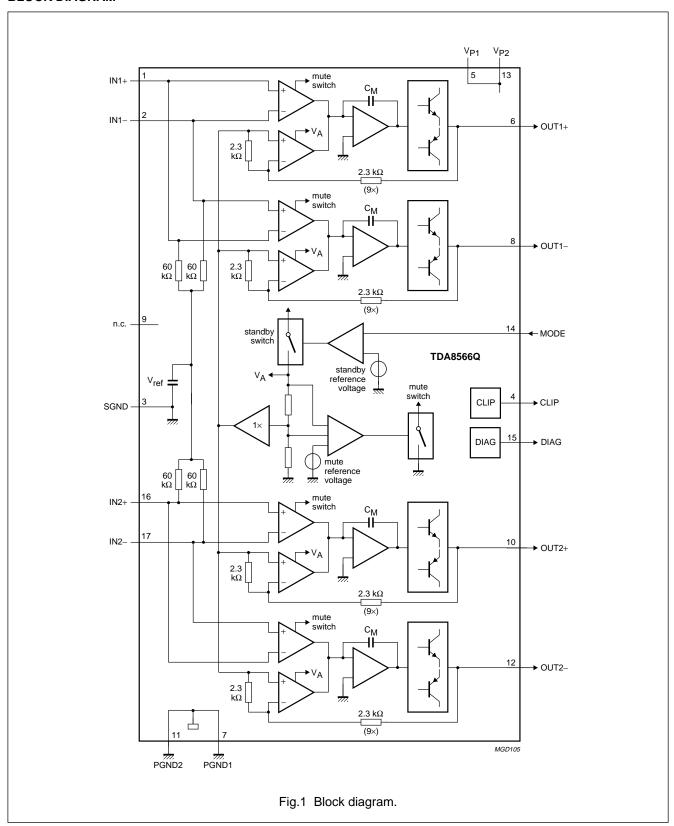
ORDERING INFORMATION

TYPE		PACKAGE	
NUMBER	NAME	DESCRIPTION	VERSION
TDA8566Q	DBS17P	plastic DIL-bent-SIL power package; 17 leads (lead length 12 mm)	SOT243-1

2 x 25 W BTL stereo car radio power amplifier with differential inputs and diagnostic outputs

TDA8566Q

BLOCK DIAGRAM



2 x 25 W BTL stereo car radio power amplifier with differential inputs and

TDA8566Q

PINNING

SYMBOL	PIN	DESCRIPTION
IN1+	1	channel 1 input positive
IN1-	2	channel 1 input negative
SGND	3	small signal ground
CLIP	4	clip-detection
V _{P1}	5	supply voltage 1
OUT1+	6	channel 1 speaker output positive
PGND1	7	channel 1 negative power supply (ground)
OUT1-	8	channel 1 speaker output negative
n.c.	9	not connected
OUT2+	10	channel 2 speaker output positive
PGND2	11	channel 2 negative power supply (ground)
OUT2-	12	channel 2 speaker output negative
V _{P2}	13	supply voltage 2
MODE	14	mode select switch (stand-by/mute/operating)
DIAG	15	short-circuit and temperature pre-warning diagnostic
IN2+	16	channel 2 input positive
IN2-	17	channel 2 input negative

SGND 3 CLIP OUT1+ 6 PGND1 7 OUT1-8 **TDA8566Q** n.c. 9 OUT2+ 10 PGND2 11 OUT2- 12 V_{P2} 13 MODE 14 DIAG 15 IN2+ 16 IN2- 17 MGD101 Fig.2 Pin configuration.

FUNCTIONAL DESCRIPTION

The TDA8566Q contains two identical amplifiers and can be used for BTL applications. The gain of each amplifier is fixed at 26 dB. Special features of this device are:

- 1. Mode select switch
- 2. Clip detection
- 3. Short-circuit diagnostic
- 4. Temperature pre-warning
- 5. Open-collector outputs
- 6. Differential inputs.

Mode select switch (pin 14)

- Standby: low supply current (< 100 μA)
- · Mute: input signal suppressed
- Operating: normal on condition.

Since this pin has a very low input current (< 40 μ A), a low cost supply switch can be applied. To avoid switch-on plops, it is advisable to keep the amplifier in the mute mode for a period of \geq 150 ms (charging the input capacitors at pins 1, 2, 16 and 17). This can be realized by microcontroller control or by an external timing circuit (see Fig.7).

Clip detection (pin 4)

When clipping occurs at one or more output stages, the dynamic distortion detector becomes active and pin 4 goes low. This information can be used to drive a sound processor or DC volume control to attenuate the input signal and so limit the level of distortion. The output level of pin 4 is independent of the number of channels that are being clipped. The clip detection circuit is disabled in a short-circuit condition, so if a fault condition occurs at the outputs, pin 4 will remain at a high level. The clip detection waveforms are illustrated in Fig.3.

2 x 25 W BTL stereo car radio power amplifier with differential inputs and

TDA8566Q

Short-circuit diagnostic (pin 15)

When a short-circuit occurs at one or more outputs to ground or to the supply voltage, the output stages are switched off until the short-circuit is removed and the device is switched on again (with a delay of approximately 20 ms after the removal of the short-circuit). During this short-circuit condition, pin 15 is continuously low.

When a short-circuit occurs across the load of one or both channels, the output stages are switched off for approximately 20 ms. After approximately 50 μs the load condition is again checked to see if the short-circuit is still present. Due to this duty cycle of 50 $\mu s/20$ ms the average current consumption during this short-circuit condition is very low (approximately 40 mA). During this short-circuit condition, pin 15 is low for 20 ms and high for 50 μs (see Fig.4). The power dissipation in any short-circuit condition is very low.

Temperature pre-warning (pin 15)

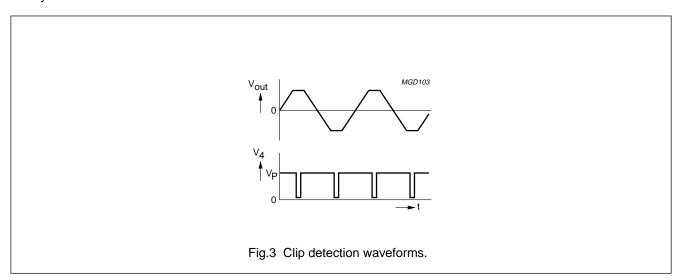
When the junction temperature (T_{vj}) reaches 145 °C, pin 15 will become continuously low.

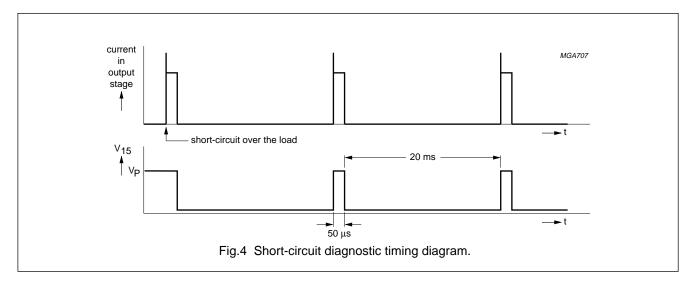
Open-collector outputs

Pins 4 and 15 are open-collector outputs, therefore more devices can be tied together. Pins 4 and 15 can also be tied together. An external pull-up resistor is required.

Differential inputs

The input stage is a high-impedance fully differential balanced input stage that is also capable of operating in a single-ended mode with one of the inputs capacitively coupled to an audio ground. It should be noted that if a source resistance is added (input voltage dividers) the CMRR degrades to lower values.





2 x 25 W BTL stereo car radio power amplifier with differential inputs and diagnostic outputs

TDA8566Q

LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134).

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
V _P	supply voltage	operating	_	18	V
		non-operating	_	30	V
		during 50 ms; load dump protection t _{rise} ≥ 2.5 ms	_	45	V
I _{OSM}	non-repetitive peak output current		_	10	А
I _{ORM}	repetitive peak output current		_	7.5	А
T _{stg}	storage temperature		-55	+150	°C
T _{vj}	virtual junction temperature		_	+150	°C
T _{amb}	operating ambient temperature		-40	+85	°C
V _{psc}	short-circuit safe voltage		_	18	V
V _{pr}	reverse polarity		_	6.0	V
P _{tot}	total power dissipation		_	60	W

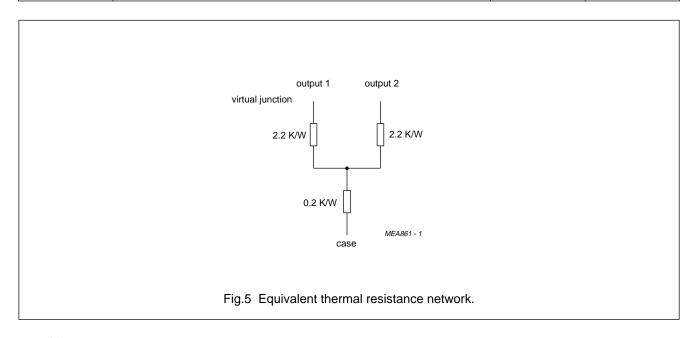
QUALITY SPECIFICATION

Quality specification in accordance with *UZW-FQ-611-E*, if this type is used as an audio amplifier. The number of the quality specification can be found in the "Quality Reference Handbook". The handbook can be ordered using the code 9397 750 00192.

THERMAL CHARACTERISTICS

Thermal characteristics in accordance with (IEC 747-1).

SYMBOL	DL PARAMETER		UNIT
R _{th j-c}	thermal resistance from junction to case	1.3	K/W
R _{th j-a}	thermal resistance from junction to ambient in free air	40	K/W



2 x 25 W BTL stereo car radio power amplifier with differential inputs and diagnostic outputs

TDA8566Q

DC CHARACTERISTICS

 V_P = 14.4 V; T_{amb} = 25 °C; measured in test circuit of Fig.6; unless otherwise specified.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Supply vol	tage			'		'
V _P	supply voltage	note 1	6	14.4	18	V
Iq	quiescent current	R _L = ∞	_	115	180	mA
Operating	condition				•	
V _{ms(op)}	mode select switch level		8.5	_	V _P	V
I ₁₄	mode select switch current	V ₁₄ = 14.4 V	_	15	40	μΑ
Vo	output voltage	note 2	_	7.0	_	V
V _{os}	output offset voltage		_	_	100	mV
Mute cond	ition	•		•	•	•
V _{ms(mute)}	mode select switch level		3.3	_	6.4	V
Vo	output voltage	note 2	_	7.0	_	V
V _{os}	output offset voltage		_	_	100	mV
Standby co	ondition					
V _{ms(stb)}	mode select switch level		0	_	2	V
I _{stb}	standby current		_	0.1	100	μΑ
Diagnostic	;			•		•
V ₁₅	diagnostic output voltage	during any fault condition	_	_	0.6	V
T _{vi}	temperature pre-warning	V ₁₅ = 0.6 V	_	145	_	°C

Notes

- 1. The circuit is DC adjusted at $V_P = 6$ to 18 V and AC operating at $V_P = 8.5$ to 18 V.
- 2. At V_P = 18 to 30 V the DC output voltage $\leq 0.5 V_P$.

AC CHARACTERISTICS

 V_P = 14.4 V; T_{amb} = 25 °C; R_L = 4 Ω ; f_i = 1 kHz; measured in test circuit of Fig.6; unless otherwise specified.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
P _{out}	output power	THD = 0.5%	16	19	_	W
		THD = 10%	21	25	_	W
		THD = 30%	28	35	_	W
THD	total harmonic distortion	P _{out} = 1 W	_	0.05	_	%
P _{out}	output power	V _P = 13.5 V; THD = 0.5%	_	14	_	W
		V _P = 13.5 V; THD = 10%	_	22	_	W
В	power bandwidth	THD = 0.5%; $P_{out} = -1 \text{ dB}$ with respect to 16 W	_	20 to 20000	_	Hz
f _l	low frequency rolloff	-1 dB, note 1	_	25	_	Hz
f _h	high frequency rolloff	-1dB	20	_	_	kHz
G _v	closed loop voltage gain		25	26	27	dB

2 x 25 W BTL stereo car radio power amplifier with differential inputs and diagnostic outputs

TDA8566Q

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
SVRR	supply voltage ripple	on; note 2	50	_	_	dB
	rejection	mute; note 2	50	_	_	dB
		standby; note 2	80	_	_	dB
Z _i	input impedance	differential	100	120	150	kΩ
		single-ended	50	60	75	kΩ
$ \Delta Z_i $	input impedance mismatch		_	2	_	%
V _{no}	noise output voltage	on; B = 20 Hz to 20 kHz; $R_s = 0 \Omega$	_	85	120	μV
		on; B = 20 Hz to 20 kHz; $R_s = 10 \text{ k}\Omega$	_	100	_	μV
		mute; B = 20 Hz to 20 kHz; independent of R _s	_	60	_	μV
α_{cs}	channel separation	$P_{out} = 16 \text{ W}; R_s = 10 \text{ k}\Omega$	45	_	_	dB
$ \Delta G_v $	channel unbalance		_	_	1	dB
Vo	output signal voltage in mute	$V_i = V_{i(max)} = 1 V (RMS)$	_	_	2	mV
THD	total harmonic distortion	note 3; V ₄ = 0.6 V	_	8	_	%
CMRR	common mode rejection	$R_s = 0 \Omega$; note 4	60	75	_	dB
	ratio	$R_s = 45 \text{ k}\Omega$, note 5	40	_	_	dB
P _{out}	output power	THD = 0.5%; $R_L = 2 \Omega$	_	30	_	W
		THD = 10%; $R_L = 2 \Omega$	_	40	_	W
		THD = 30%; $R_L = 2 \Omega$	_	55	_	W
THD	total harmonic distortion	$P_{out} = 1 W; R_L = 2 \Omega$	_	0.1	_	%
P _{out}	output power	$V_P = 13.5 \text{ V}; \text{ THD} = 0.5\%; \\ R_L = 2 \Omega$	_	25	_	W
		$V_P = 13.5 \text{ V}; \text{ THD} = 10\%;$ $R_L = 2 \Omega$	-	35	_	W

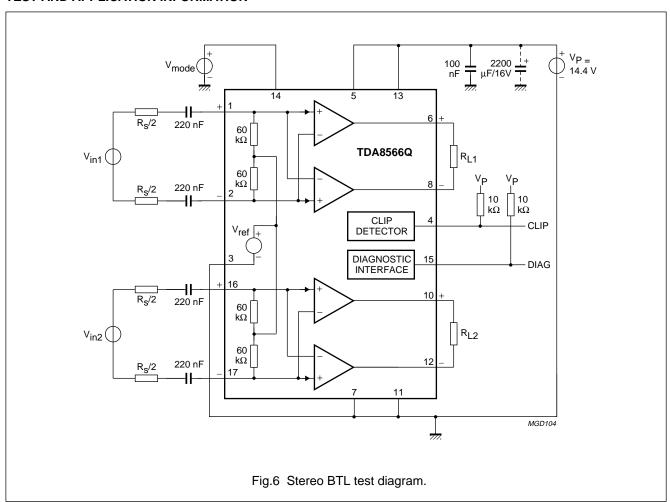
Notes

- Frequency response externally fixed.
- 2. $V_{ripple} = V_{ripple(max)} = 2 V (p-p), R_s = 0 \Omega.$
- 3. Dynamic Distortion Detector (DDD) active, pin 4 is low.
- 4. Common mode rejection ratio measured at the output (over R_L) with both inputs tied together, $V_{common} \le 3.5 \text{ V (RMS)}$, f = 100 Hz to 10 kHz, $R_s = 0 \Omega$.
- 5. Common mode rejection ratio measured at the output (over R_L) with both inputs tied together, $V_{common} \le 3.5 \text{ V (RMS)}$, f = 1 kHz, $R_s = 45 \text{ k}\Omega$. The mismatch of the input coupling capacitors is excluded.

2 x 25 W BTL stereo car radio power amplifier with differential inputs and

TDA8566Q

TEST AND APPLICATION INFORMATION



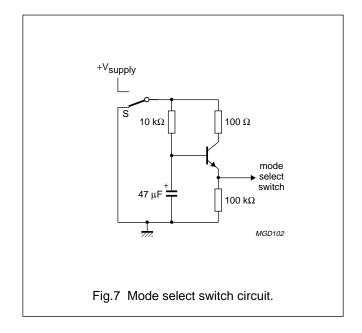
Application notes

DIAGNOSTIC OUTPUT:

Special care must be taken in the pcb layout to separate pin 4 from pins 1, 2, 16 and 17 to minimize the crosstalk between the CLIP output and the inputs.

MODE SELECT SWITCH:

To avoid switch on plops, it is advisable to keep the amplifier in the mute mode during ≥150 ms (charging of the input capacitors at pins 1, 2, 16 and 17). The circuit in Fig.7 slowly ramps-up the voltage at the mode select switch pin when switching on and results in fast muting when switching off.



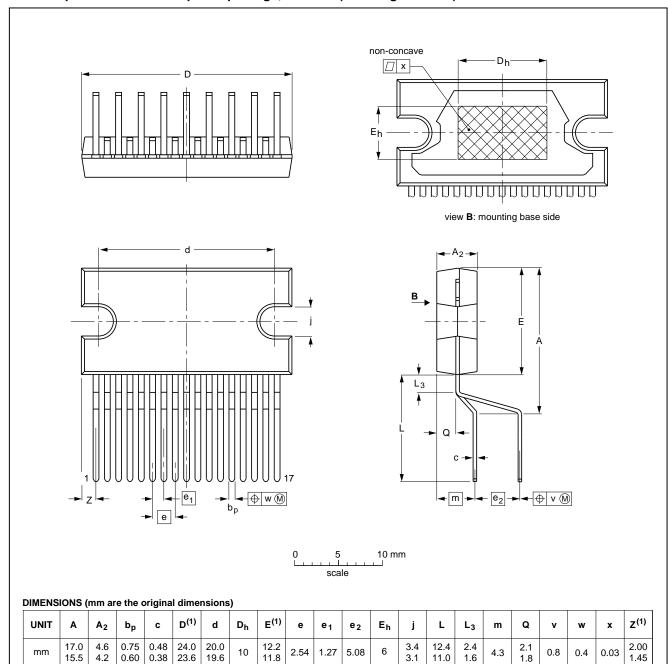
2 x 25 W BTL stereo car radio power amplifier with differential inputs and diagnostic outputs

TDA8566Q

PACKAGE OUTLINE

DBS17P: plastic DIL-bent-SIL power package; 17 leads (lead length 12 mm)

SOT243-1



Note

15.5

0.60

0.38

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

23.6

19.6

OUTLINE		REFER	ENCES	EUROPEAN	ISSUE DATE
VERSION	IEC	JEDEC	EIAJ	PROJECTION	ISSUE DATE
SOT243-1					92-11-17 95-03-11

11.0

1995 Nov 20 10

2 x 25 W BTL stereo car radio power amplifier with differential inputs and

TDA8566Q

SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "IC Package Databook" (order code 9398 652 90011).

Soldering by dipping or by wave

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg\ max}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 °C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 °C, contact may be up to 5 seconds.

DEFINITIONS

Data sheet status	
Objective specification	This data sheet contains target or goal specifications for product development.
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.
Product specification	This data sheet contains final product specifications.
Limiting values	

Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

Application information

Where application information is given, it is advisory and does not form part of the specification.

LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

1995 Nov 20

Philips Semiconductors – a worldwide company

Argentina: IEROD, Av. Juramento 1992 - 14.b, (1428) BUENOS AIRES, Tel. (541)786 7633, Fax. (541)786 9367

Australia: 34 Waterloo Road, NORTH RYDE, NSW 2113, Tel. (02)805 4455, Fax. (02)805 4466

Austria: Triester Str. 64, A-1101 WIEN, P.O. Box 213, Tel. (01)60 101-1236, Fax. (01)60 101-1211

Belgium: Postbus 90050, 5600 PB EINDHOVEN, The Netherlands, Tel. (31)40-2783749, Fax. (31)40-2788399

Brazil: Rua do Rocio 220 - 5th floor, Suite 51, CEP: 04552-903-SÃO PAULO-SP, Brazil. P.O. Box 7383 (01064-970), Tel. (011)821-2333, Fax. (011)829-1849

Canada: PHILIPS SEMICONDUCTORS/COMPONENTS: Tel. (800) 234-7381, Fax. (708) 296-8556

Chile: Av. Santa Maria 0760, SANTIAGO, Tel. (02)773 816, Fax. (02)777 6730

China/Hong Kong: 501 Hong Kong Industrial Technology Centre, 72 Tat Chee Avenue, Kowloon Tong, HONG KONG, Tel. (852)2319 7888, Fax. (852)2319 7700

Colombia: IPRELENSO LTDA, Carrera 21 No. 56-17, 77621 BOGOTA, Tel. (571)249 7624/(571)217 4609, Fax. (571)217 4549

Denmark: Prags Boulevard 80, PB 1919, DK-2300 COPENHAGEN S, Tel. (032)88 2636, Fax. (031)57 1949

Finland: Sinikalliontie 3, FIN-02630 ESPOO, Tel. (358)0-615 800, Fax. (358)0-61580 920

France: 4 Rue du Port-aux-Vins, BP317,

92156 SURESNES Cedex, Tel. (01)4099 6161, Fax. (01)4099 6427

Germany: P.O. Box 10 63 23, 20043 HAMBURG, Tel. (040)3296-0, Fax. (040)3296 213.

Greece: No. 15, 25th March Street, GR 17778 TAVROS, Tel. (01)4894 339/4894 911, Fax. (01)4814 240

India: Philips INDIA Ltd, Shivsagar Estate, A Block, Dr. Annie Besant Rd. Worli, Bombay 400 018 Tel. (022)4938 541, Fax. (022)4938 722

Indonesia: Philips House, Jalan H.R. Rasuna Said Kav. 3-4, P.O. Box 4252, JAKARTA 12950, Tel. (021)5201 122, Fax. (021)5205 189

Ireland: Newstead, Clonskeagh, DUBLIN 14, Tel. (01)7640 000, Fax. (01)7640 200

Italy: PHILIPS SEMICONDUCTORS S.r.I. Piazza IV Novembre 3, 20124 MILANO Tel. (0039)2 6752 2531, Fax. (0039)2 6752 2557

Japan: Philips Bldg 13-37, Kohnan2-chome, Minato-ku, TOKYO 108, Tel. (03)3740 5130, Fax. (03)3740 5077

Korea: Philips House, 260-199 Itaewon-dong, Yongsan-ku, SEOUL, Tel. (02)709-1412, Fax. (02)709-1415

Malaysia: No. 76 Jalan Universiti, 46200 PETALING JAYA, SELANGOR, Tel. (03)750 5214, Fax. (03)757 4880

Mexico: 5900 Gateway East, Suite 200, EL PASO, TX 79905, Tel. 9-5(800)234-7381, Fax. (708)296-8556

Netherlands: Postbus 90050, 5600 PB EINDHOVEN, Bldg. VB, Tel. (040)2783749, Fax. (040)2788399

New Zealand: 2 Wagener Place, C.P.O. Box 1041, AUCKLAND, Tel. (09)849-4160, Fax. (09)849-7811

Norway: Box 1, Manglerud 0612, OSLO, Tel. (022)74 8000, Fax. (022)74 8341

Pakistan: Philips Electrical Industries of Pakistan Ltd., Exchange Bldg. ST-2/A, Block 9, KDA Scheme 5, Clifton, KARACHI 75600, Tel. (021)587 4641-49, Fax. (021)577035/5874546

Philippines: PHILIPS SEMICONDUCTORS PHILIPPINES Inc., 106 Valero St. Salcedo Village, P.O. Box 2108 MCC, MAKATI, Metro MANILA, Tel. (63) 2 816 6380, Fax. (63) 2 817 3474

Portugal: PHILIPS PORTUGUESA, S.A.

Rua dr. António Loureiro Borges 5, Arquiparque - Miraflores, Apartado 300, 2795 LINDA-A-VELHA, Tel. (01)4163160/4163333, Fax. (01)4163174/4163366

Singapore: Lorong 1, Toa Payoh, SINGAPORE 1231,

Tel. (65)350 2000. Fax. (65)251 6500 South Africa: S.A. PHILIPS Pty Ltd.,

195-215 Main Road Martindale, 2092 JOHANNESBURG,

P.O. Box 7430, Johannesburg 2000, Tel. (011)470-5911, Fax. (011)470-5494 Spain: Balmes 22, 08007 BARCELONA

Tel. (03)301 6312, Fax. (03)301 42 43 Sweden: Kottbygatan 7, Akalla. S-164 85 STOCKHOLM,

Tel. (0)8-632 2000, Fax. (0)8-632 2745

Switzerland: Allmendstrasse 140, CH-8027 ZÜRICH, Tel. (01)488 2211, Fax. (01)481 77 30

Taiwan: PHILIPS TAIWAN Ltd., 23-30F, 66, Chung Hsiao West Road, Sec. 1. Taipeh, Taiwan ROC, P.O. Box 22978, TAIPEI 100, Tel. (886) 2 382 4443, Fax. (886) 2 382 4444

Thailand: PHILIPS ELECTRONICS (THAILAND) Ltd., 209/2 Sanpavuth-Bangna Road Prakanong, Bangkok 10260, THAILAND.

Tel. (66) 2 745-4090, Fax. (66) 2 398-0793 Turkey: Talatpasa Cad. No. 5, 80640 GÜLTEPE/ISTANBUL,

Tel. (0212)279 27 70, Fax. (0212)282 67 07

Ukraine: Philips UKRAINE. 2A Akademika Koroleva str., Office 165. 252148 KIEV, Tel. 380-44-4760297, Fax. 380-44-4766991

United Kingdom: Philips Semiconductors LTD., 276 Bath Road, Hayes, MIDDLESEX UB3 5BX, Tel. (0181)730-5000, Fax. (0181)754-8421

United States: 811 East Arques Avenue, SUNNYVALE CA 94088-3409, Tel. (800)234-7381, Fax. (708)296-8556

Uruguay: Coronel Mora 433, MONTEVIDEO, Tel. (02)70-4044, Fax. (02)92 0601

Internet: http://www.semiconductors.philips.com/ps/

For all other countries apply to: Philips Semiconductors, International Marketing and Sales, Building BE-p, P.O. Box 218, 5600 MD EINDHOVEN, The Netherlands, Telex 35000 phtcnl, Fax. +31-40-2724825

SCD45 © Philips Electronics N.V. 1995

All rights are reserved. Reproduction in whole or in part is prohibited without the prior written consent of the copyright owner.

The information presented in this document does not form part of any quotation or contract, is believed to be accurate and reliable and may be changed without notice. No liability will be accepted by the publisher for any consequence of its use. Publication thereof does not convey nor imply any license under patent- or other industrial or intellectual property rights.

Printed in The Netherlands

513061/1100/01/pp12 Document order number: Date of release: 1995 Nov 20 9397 750 00451

Let's make things better.



